



Cross Conveyor Spreader

MS9612 Belt and Chain
RDS, DuzMor, MSV/MV

Maintenance and Parts Manual



Snow & Ice Control Division
1051 W. 7th Street
Monroe, WI 53566
Phone: 608-328-8127
Fax: 608-329-8488

05051923
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SAFETY INSTRUCTIONS

- Read all installation, safety and maintenance instructions completely before operating this equipment.
- Keep all personnel clear of moving parts while equipment is being operated.
- Do not operate equipment in need of maintenance!
Repair immediately!
- While operating this equipment use common sense, use caution, be alert and be safety-conscious.
- Do not work on the spreader unless it is solidly supported and the truck engine is off!
- Truck engine and hydraulic system is to be completely shut down prior to any maintenance or repairs.

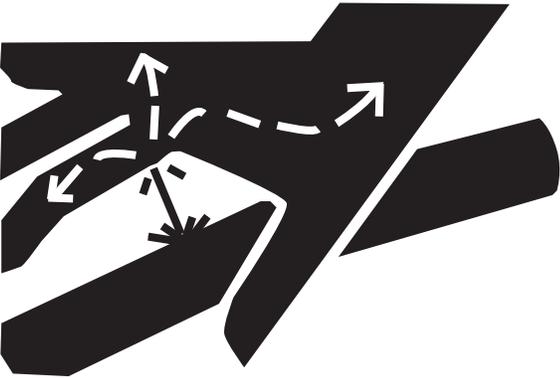
AVOID HIGH-PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result.



MAINTENANCE INSTRUCTIONS

In Season:

- Check chain, sprockets, bearings, all wear items, and loose bolts and nuts daily, and re-torque before use. (Failure to inspect equipment on a daily basis may seriously affect safety and/or efficiency.)
- Check all hydraulic fittings for tightness and/or damage on a regular basis.
- Lubricate all grease fittings. Refer to chart on page 4.
- Due to the nature of use and environment this equipment is operating in, damage and wear may occur at any time. Therefore, **Monroe Truck Equipment** recommends the end user establish, and follow, a daily inspection routine before using this equipment.
- To adjust belt tracking, tighten/loosen, adjuster bolts to get desired results.

Off Season: *(If Applicable)*

- Use care when disconnecting hydraulic lines to assure that no dirt or foreign object enters the hydraulic system. Use caps to cover hydraulic hose fittings and insert plugs into hydraulic ports.
- Thoroughly clean, lubricate and repaint (if necessary) prior to storage.
- Check mounting bolts for wear and/or damaged threads and replace before remounting.

TORQUE CHART

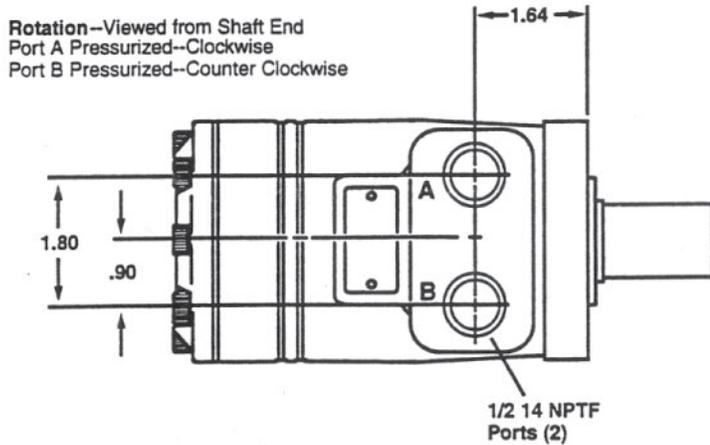
SIZE	 GRADE 2	 GRADE 5	 GRADE 8
1/4-20	50 IN-LBS	75 IN-LBS	9 FT-LBS
3/8-16	15 FT-LBS	23 FT-LBS	35 FT-LBS
1/2-13	35 FT-LBS	55 FT-LBS	80 FT-LBS
5/8-11	75 FT-LBS	110 FT-LBS	170 FT-LBS
3/4-10	130 FT-LBS	200 FT-LBS	280 FT-LBS
1-8	190 FT-LBS	480 FT-LBS	680 FT-LBS
1 1/4-7	380 FT-LBS	840 FT-LBS	1360 FT-LBS

MOTOR SPECIFICATIONS

White Hydraulic Motor

Code	Displacement in ³ /rev (cm ³ /rev)	Max Speed RPM		Max Flow GPM (LPM)		Max Torque lb-in (Nm)			Pressure Δ PSI (Δ Bar)		
		Cont.	Inter.	Cont.	Inter.	Cont.	Inter.	*Stall	Pressure Δ PSI (Δ Bar)		
									Cont.	Inter.	Peak
03	3.2 (52)	680	830	10 (38)	12 (45)	1200 (135)	1400 (158)	885 (100)	3000 (207)	3500 (241)	4000 (276)
04	4.6 (76)	670	950	14 (53)	20 (76)	1700 (191)	1975 (222)	1370 (155)	3000 (207)	3500 (241)	4000 (276)
05	5.4 (89)	680	840	16 (61)	20 (76)	2000 (225)	2400 (270)	1670 (189)	3000 (207)	3500 (241)	4000 (276)
06	6.8 (111)	680	850	20 (76)	25 (95)	2650 (298)	3100 (349)	2315 (261)	3000 (207)	3500 (241)	4000 (276)
08	7.7 (127)	580	740	20 (76)	25 (95)	3000 (338)	3500 (394)	2560 (289)	3000 (207)	3500 (241)	4000 (276)
10	10.0 (164)	460	580	20 (76)	25 (95)	3975 (448)	4550 (512)	3530 (397)	3000 (207)	3500 (241)	4000 (276)
12	12.5 (205)	370	460	20 (76)	25 (95)	5050 (569)	5800 (653)	4520 (509)	3000 (207)	3500 (241)	4000 (276)
14	15.5 (254)	290	370	20 (76)	25 (95)	6250 (704)	7100 (799)	5985 (674)	3000 (207)	3500 (241)	4000 (276)
18	17.9 (293)	250	320	20 (76)	25 (95)	7200 (811)	8250 (929)	6915 (779)	3000 (207)	3500 (241)	4000 (276)
24	24.9 (409)	180	230	20 (76)	25 (95)	8400 (946)	9050 (1019)	7850 (887)	2500 (172)	2750 (189)	3000 (207)

* Stall torque measured at 1 RPM at continuous pressure per SAE J746b.



LUBE CHART AND BEARINGS

LUBRICATION

All bearing units are factory prelubricated and, therefore, do not require supplemental grease before service life begins. Relubrication, when administered correctly, can increase the life of a bearing substantially. We recommend the following general guidelines to maximize your bearing life:

RPM	Temperature	Environmental Condition	Interval
100 500 1,000	32°F-120°F 32°F-150°F 32°F-210°F	Clean Clean Clean	6-12 months 2-6 months 2 wks to 2 months
1,500 Any	Over 210°F 32°F-150°F	Clean Dirty	Daily to weekly Weekly to monthly
Any Any	Over 150°F Any Temp.	Dirty Very Dirty	Daily to 2 wks Daily to weekly
Any	Any Temp.	Extremely Dirty	Daily to weekly

BEARING, 1.25" 4-BOLT FLANGE
PN: 05030029
SEE PAGE 14

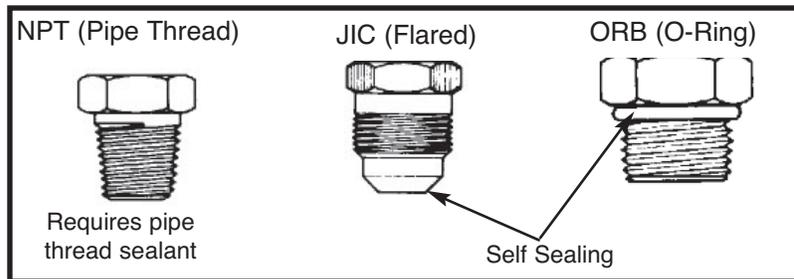
**BEARING, 1.25" TAKE-UP,
 WITH SET SCREW**
PN: 05030061
SEE PAGE 18

NOTE:

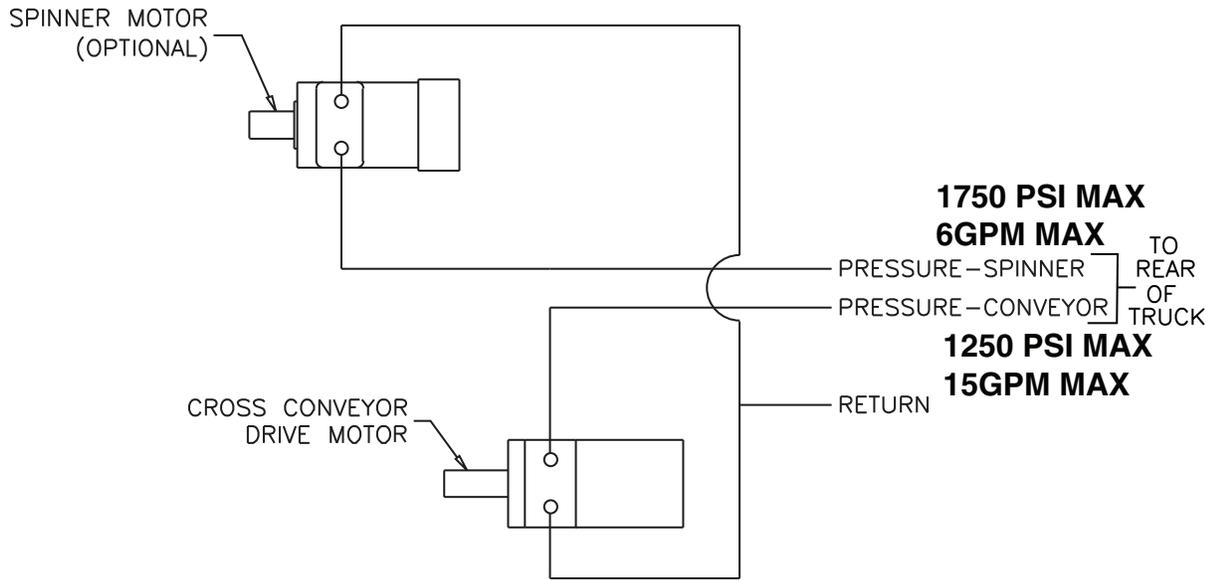
Over lubrication is a major cause of bearing failures. Please relubricate conservatively when bearing requirements.

When selecting a bearing lubricant, your dealer suggest any lithium-based NLGI #2 grease. For operating temperatures higher than 210°F, please consult your dealer.

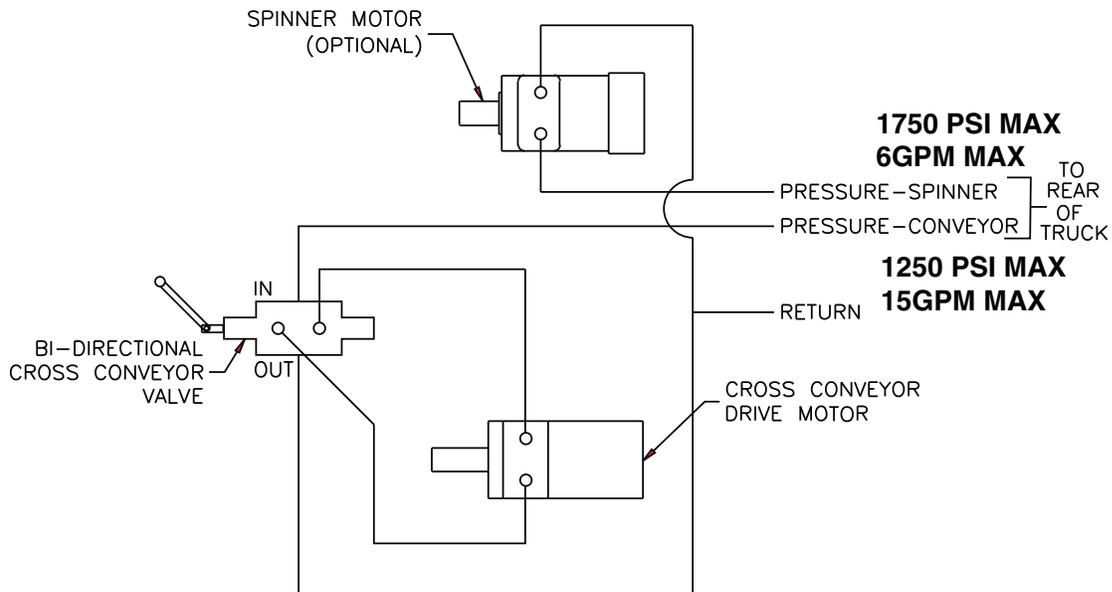
HYDRAULIC FITTING



HYDRAULIC SCHEMATICS



PLUMBING SCHEMATIC FOR STANDARD REAR CROSS CONVEYOR



PLUMBING SCHEMATIC FOR BI-DIRECTIONAL CONTROL VALVE FOR CROSS CONVEYOR

HYDRAULIC TROUBLE SHOOTING CHART

CONDITION 1

Pump cavitation recognized by excessive noise.

CAUSE

- Air entering system through suction lines.
- Suction line kinked, twisted or too long.
- Inadequate size suction line.
- Oil too heavy.
- Excessive pump speed. Normal pump speed 1200 to 1500 RPM.

CORRECTION

- Check line from reservoir for possible leaks.
- Install suction line as short and straight as possible.
- Increase suction line size.
- Drain and replace with a low viscosity non-detergent oil.
- Pump capacity is 16 GPM at 1000 RPM. Decrease PTO speed accordingly.

CONDITION 3

Slow operation of conveyor and/or spinner.

CAUSE

- Worn or defective pump.
- Worn or defective motor.
- Pump cavitation.
- Insufficient pump speed.

CORRECTION

- Repair or replace pump.*
- Repair or replace motor.*
- Refer to pump section.
- Pump capacity is 16 GPM at 1000 RPM. Increase PTO accordingly.

CONDITION 2

Erratic operation of conveyor and/or spinner.

CAUSE

- Low oil.
- Worn or defective motor.
- Dirty, worn or defective flow control valve.
- Plugged filter.
- Relief valve setting too low.
- Pump cavitation.
- Air vent on reservoir tank is blocked.

CORRECTION

- Fill reservoir to a $\frac{3}{4}$ full level.
- Repair or replace motor.*
- Clean, repair or replace flow control.*
- Replace filter element and clean filter.
- Adjust relief valve for 1500 PSI.
- Refer to pump section.
- Clean or replace vent cap to admit atmospheric pressure to inside of the tank.

CONDITION 4

Conveyor and/or spinner will not operate.

CAUSE

- Quick disconnects are dirty, damaged, or improperly connected.
- Hose connections wrong.
- Foreign material in valve compensator.

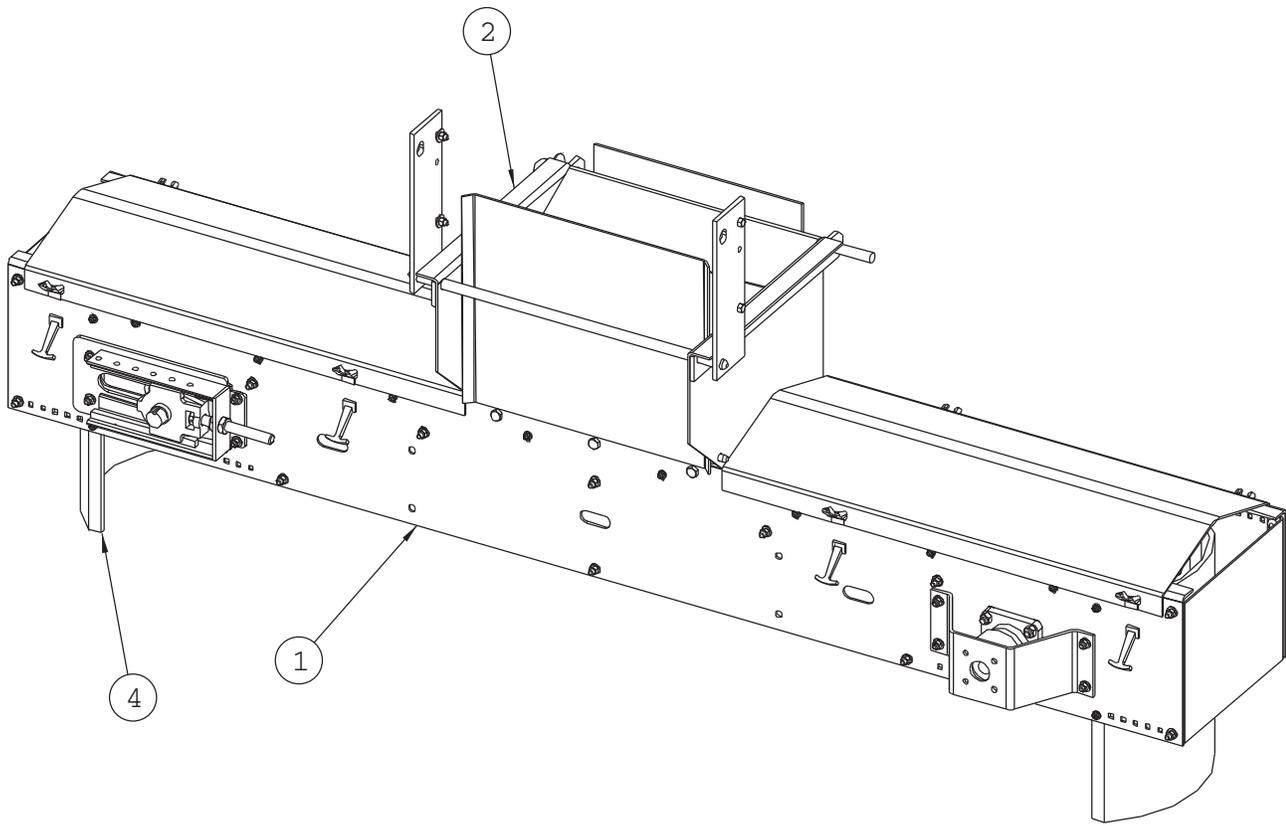
CORRECTION

- Clean or replace and properly connect.
- Refer to illustration.
- Remove compensator and clean.

GENERAL INFORMATION

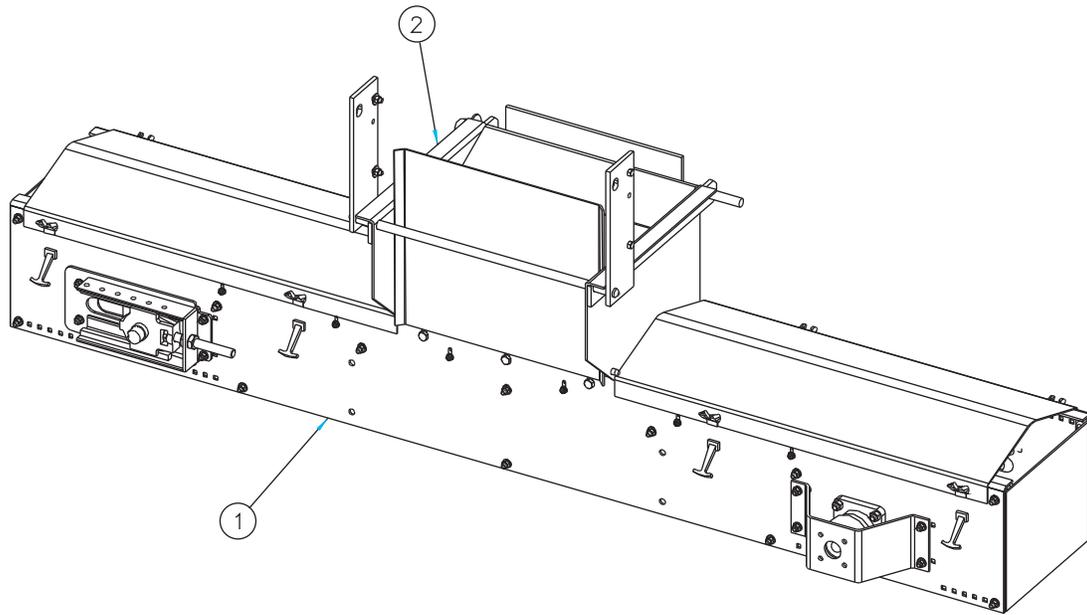
- All references to right or left pertain to the spreader as viewed from the rear of the truck, looking in the direction of travel.
- Delivery of replacement parts is subject to our sales delivery terms.
- Use only **Monroe Truck Equipment** O.E.M. replacement parts. Failure to do so will void warranty.
- Replacement parts in this manual reflect our most common spreader items. If you do not find the part you require, please call your distributor.
- **Monroe Truck Equipment** reserves the right to make revisions or alterations to this parts manual.

NOTES

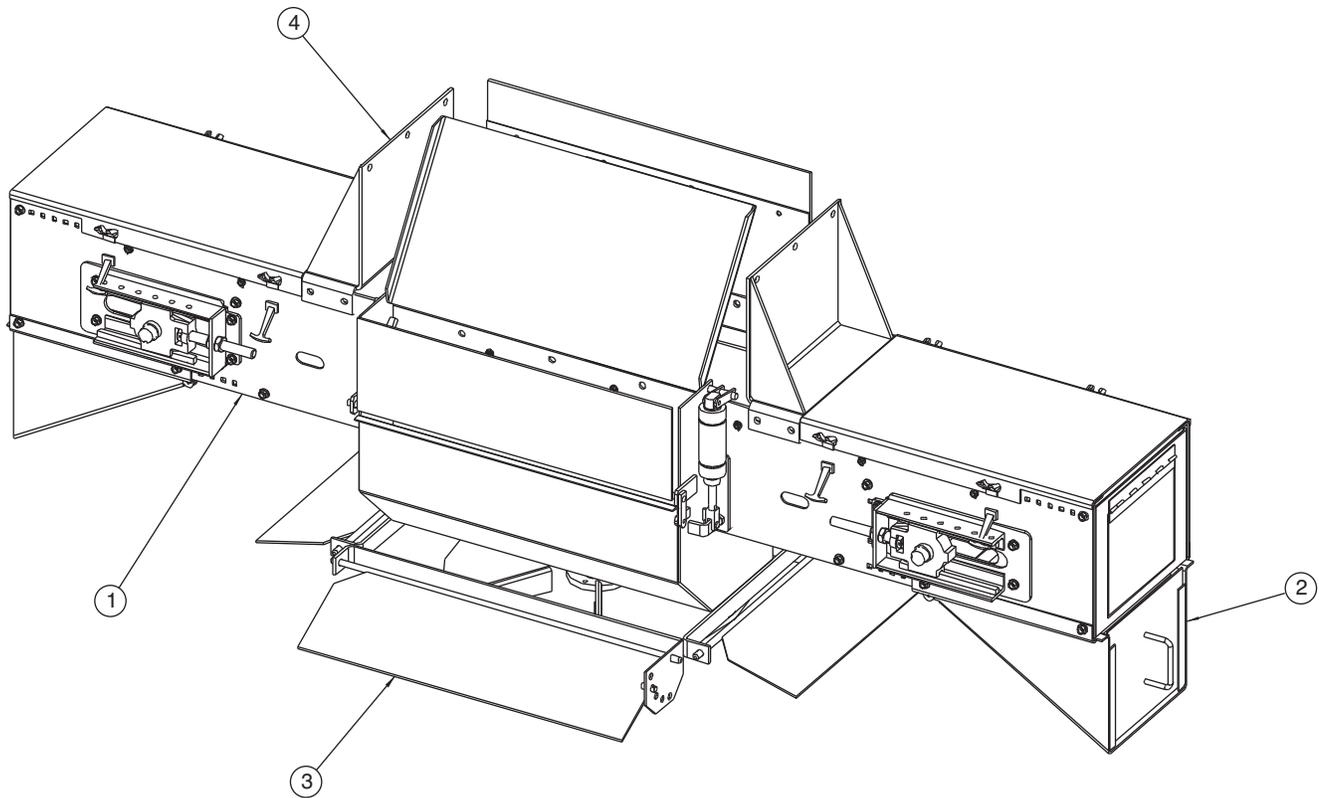


00016154 SPREADER, CC, MS9612, MV/MSV, REAR, BELT

Item	Qty	Part Number	Description
1	1	00086032-A 00086032-B	Cross Conveyor, Rear, Belt, MS (See page 18-19) Cross Conveyor, Rear, Belt, SST
2	1	00074994-A 00074994-B	Mounting Kit, MS (See page 30) Mounting Kit, SST
4	1	00089542-A 00089542-B	Shield Kit, MS (See page 34) Shield Kit, SST

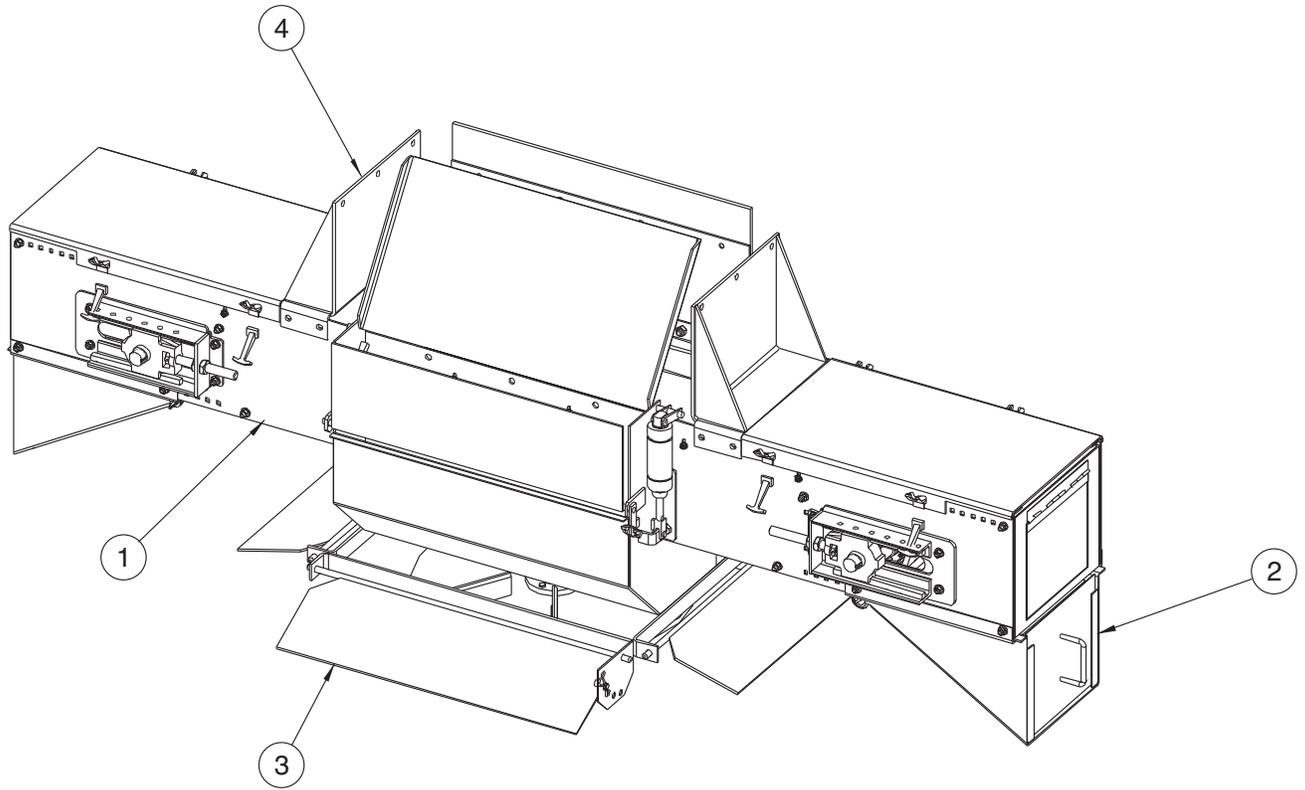


00077346 SPREADER, CC, MS9612, MV/MSV, REAR, MESH			
Item	Qty	Part Number	Description
1	1	00016661-A 00016661-B	Cross Conveyor, Rear, Mesh, MS (See page 20-21) Cross Conveyor, Rear, Mesh, SST
2	1	00074994-A 00074994-B	Mounting Kit, MS (See page 30) Mounting Kit, SST



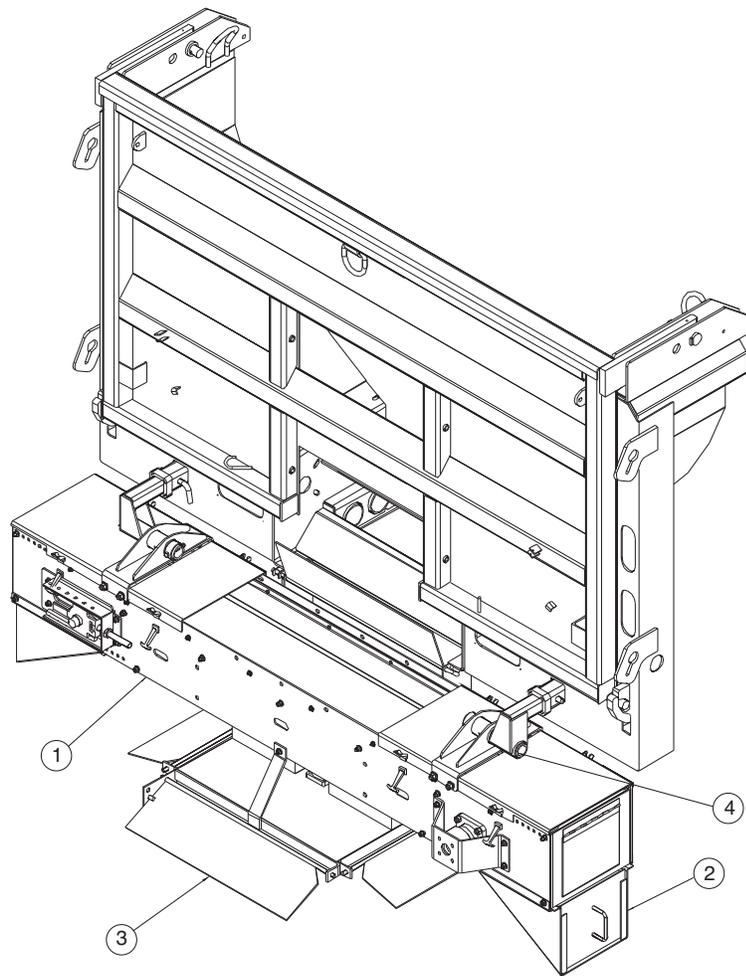
00077347 SPREADER, CC, MS9612, DUZ MOR, REAR, BELT

Item	Qty	Part Number	Description
1	1	00086032-A 00086032-B	Cross Conveyor, Rear, Belt, MS (See page 18-19) Cross Conveyor, Rear, Belt, SST
2	1	00016659-A 00016659-B	Chute Kit, MS (See page 23) Chute Kit, SST
3	1	00016660-A 00016660-B 00016660-C 00016660-D	Spinner Assembly, MS/Urethane (See page 24) Spinner Assembly, 304/Urethane Spinner Assembly, MS/MS Spinner Assemblby, 304/304
4	1	00074992-A 00074992-B	Mounting Kit, MS (See page 31) Mounting Kit, SST



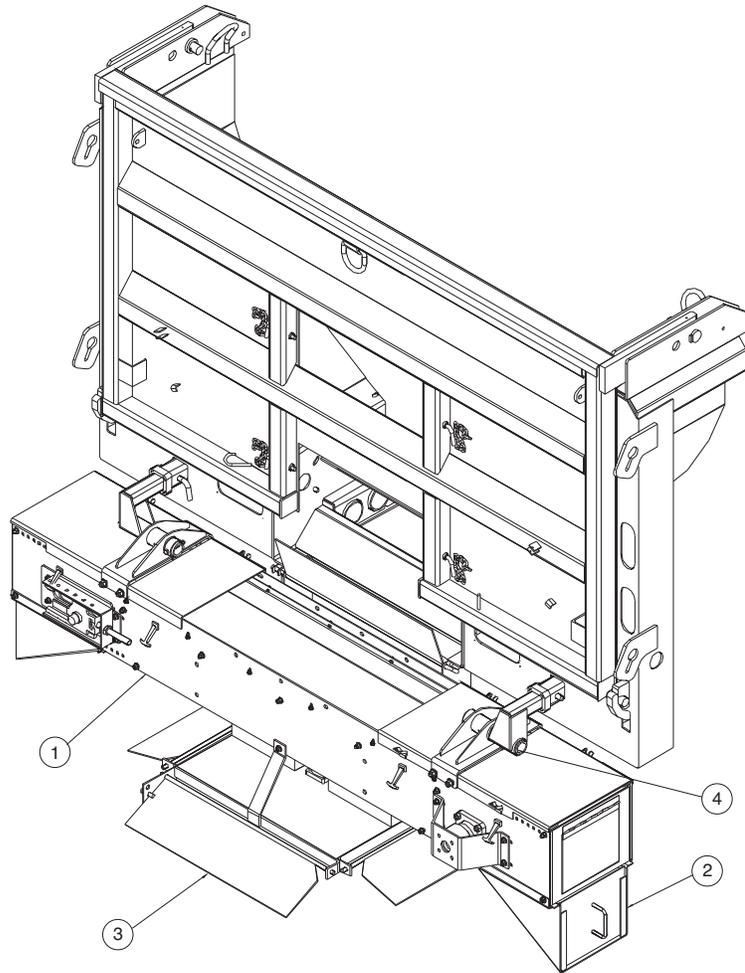
00077348 SPREADER, CC, MS9612, DUZ MOR, REAR, MESH

Item	Qty	Part Number	Description
1	1	00016661-A 00016661-B	Cross Conveyor, Rear, Mesh, MS (See page 20-21) Cross Conveyor, Rear, Mesh, SST
2	1	00016659-A 00016659-B	Chute Kit, MS (See page 23) Chute Kit, SST
3	1	00016660-A 00016660-B	Spinner Assembly, MS/MS (See page 24) Spinner Assembly, 304/304
4	1	00074992-A 00074992-B	Mounting Kit, MS (See page 31) Mounting Kit, SST



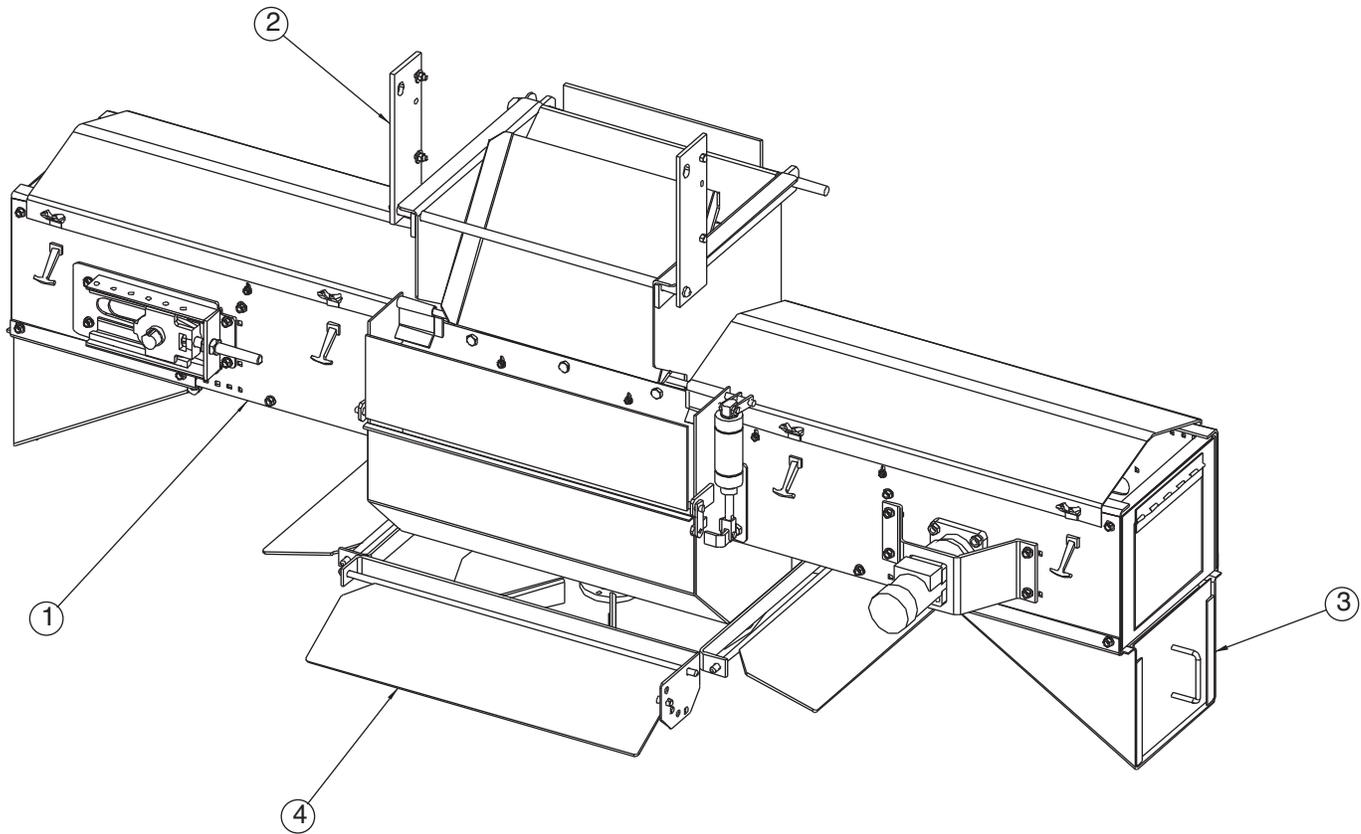
00082636 SPREADER, CC, MS9612, RDS, REAR, BELT

Item	Qty	Part Number	Description
1	1	00086032-A 00086032-B	Cross Conveyor, Rear, Belt, MS <i>(See page 18-19)</i> Cross Conveyor, Rear, Belt, SST
2	1	00016659-A 00016659-B	Chute Kit, MS <i>(See page 23)</i> Chute Kit, SST
3	1	00082612-A 00082612-B 00082612-C 00082612-D	Spinner Assembly, MS/Urethane <i>(See page 26)</i> Spinner Assembly, SST/Urethane Spinner Assembly, MS/MS Spinner Assembly, 304/304
4	1	00082634-A 00082634-B	Mounting Kit, MS <i>(See page 32)</i> Mounting Kit, SST



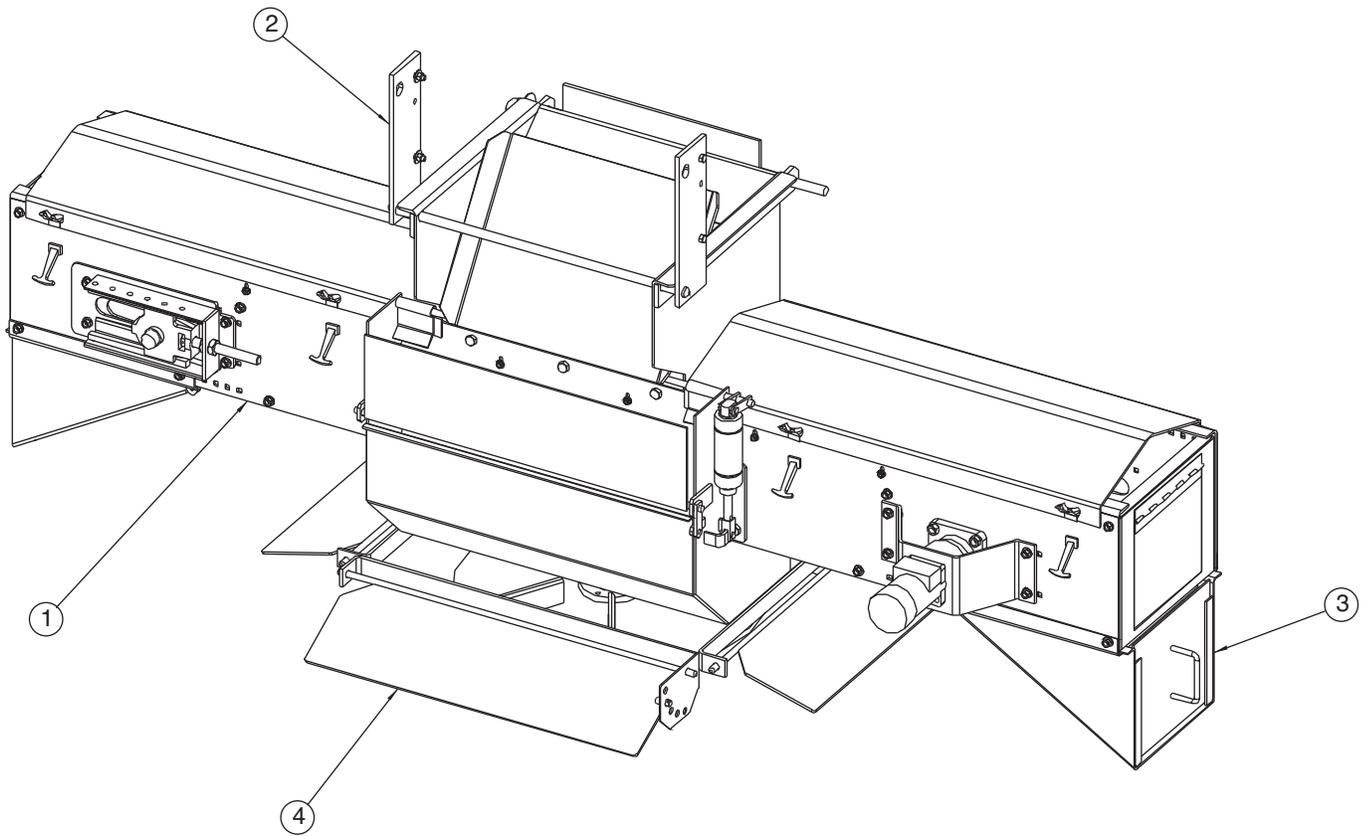
00082635 SPREADER, CC, MS9612, RDS, REAR, MESH

Item	Qty	Part Number	Description
1	1	00016661-A 00016661-B	Cross Conveyor, Rear, Mesh, MS <i>(See page 20-21)</i> Cross Conveyor, Rear, Mesh, SST
2	1	00016659-A 00016659-B	Chute Kit, MS <i>(See page 23)</i> Chute Kit, SST
3	1	00082612-A 00082612-B 00082612-C 00082612-D	Spinner Assembly, MS/Urethane <i>(See page 26)</i> Spinner Assembly, SST/Urethane Spinner Assembly, MS/MS Spinner Assembly, 304/304
4	1	00082634-A 00082634-B	Mounting Kit, MS <i>(See page 32)</i> Mounting Kit, SST



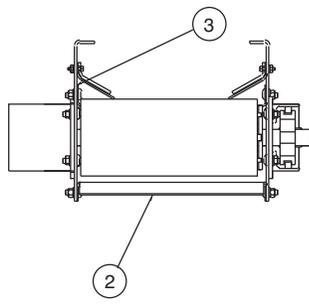
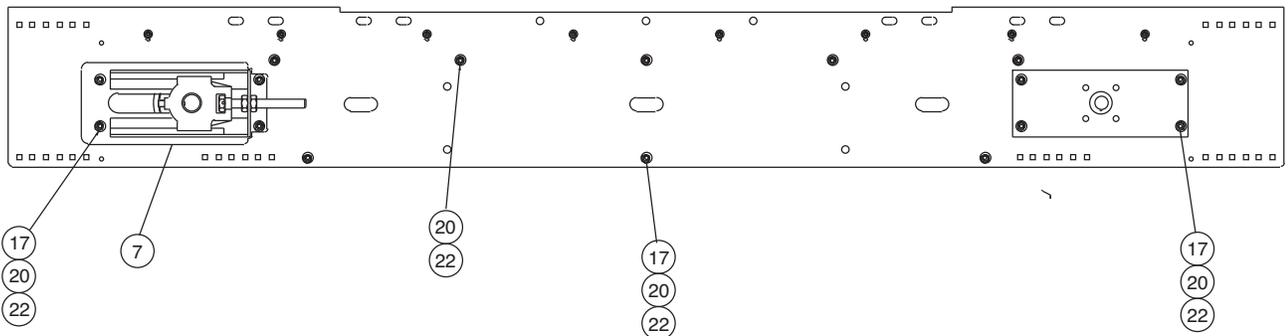
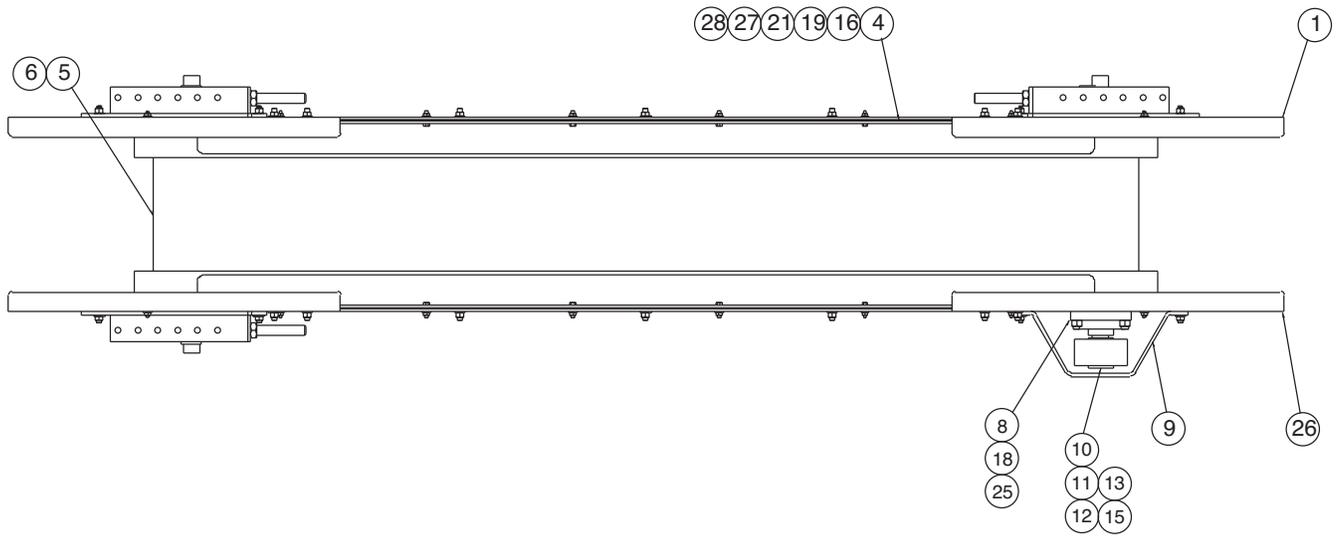
00087702 SPREADER, CC, MS9612, MV/MSV, REAR, BELT W/ CENTER SPINNER

Item	Qty	Part Number	Description
1	1	00086032-A 00086032-B	Cross Conveyor, Rear, Belt, MS (See page 18-19) Cross Conveyor, Rear, Belt, SST
2	1	00087700-A 00087700-B	Mounting Kit, MS (See page 33) Mounting Kit, SST
3	1	00016659-A 00016659-B	Chute Kit, MS (See page 23) Chute Kit, SST
4	1	00087712-A 00087712-B 00087712-C 00087712-D	Spinner Assembly, MS (See page 28) Spinner Assembly, SST Spinner Assembly, MS/MS Spinner Assembly, 304/304



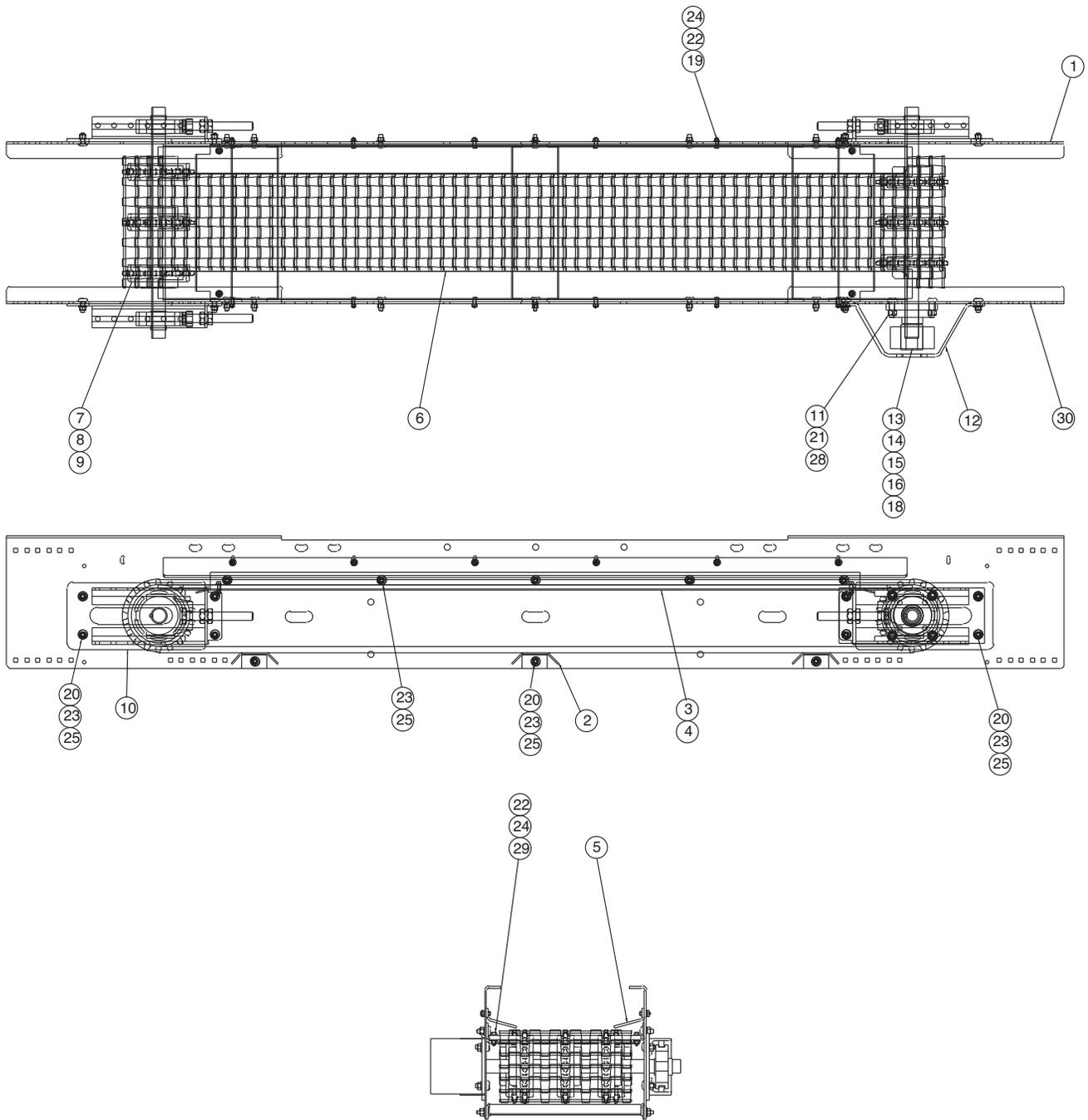
00017377 SPREADER, CC, MS9612, MV/MSV, REAR, MESH W/ CENTER SPINNER

Item	Qty	Part Number	Description
1	1	00016661-A 00016661-B	Cross Conveyor, Rear, Mesh, MS (See page 20-21) Cross Conveyor, Rear, Mesh, SST
2	1	00087700-A 00087700-B	Mounting Kit, MS (See page 33) Mounting Kit, SST
3	1	00016659-A 00016659-B	Chute Kit, MS (See page 23) Chute Kit, SST
4	1	00087712-A 00087712-B	Spinner Assembly, MS (See page 28) Spinner Assembly, SST



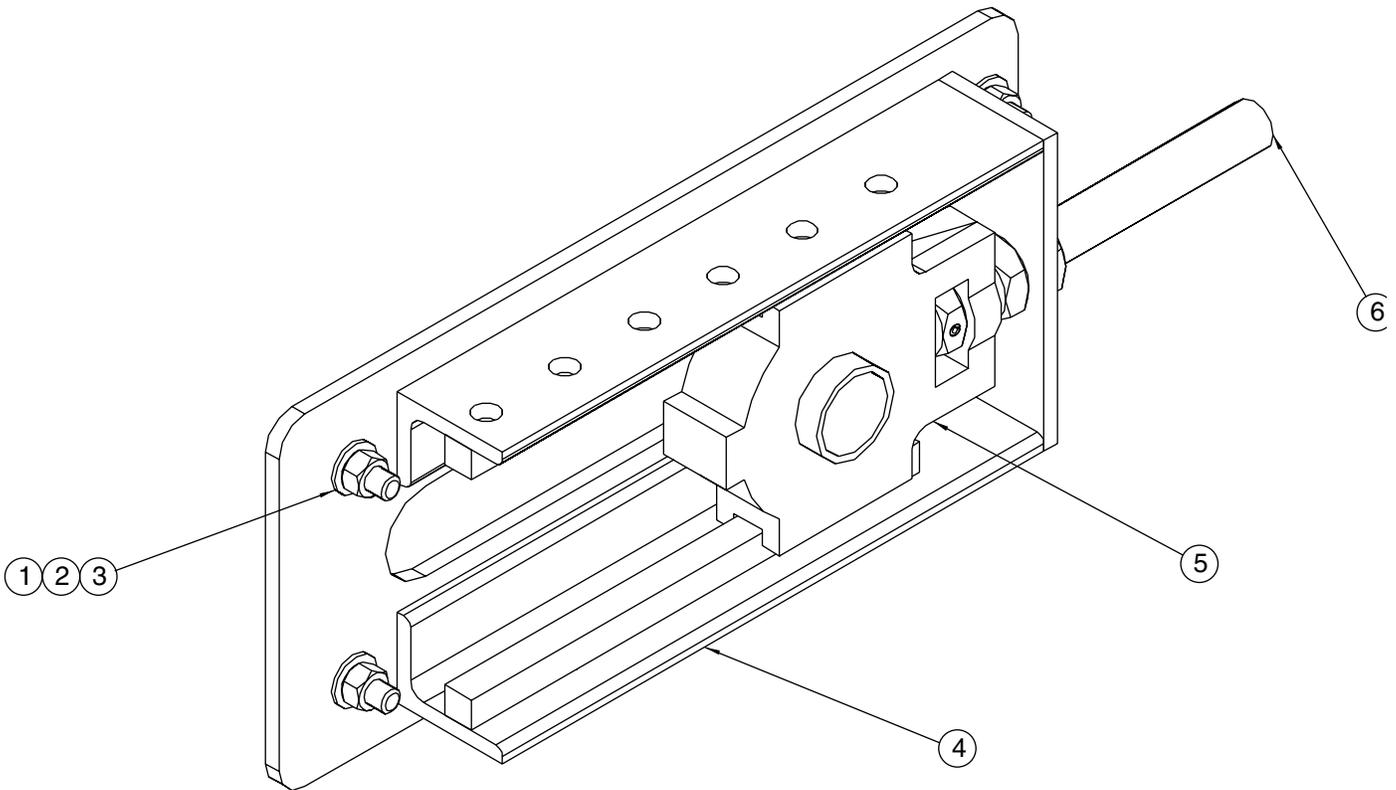
00086032 CROSS CONVEYOR, REAR, BELT, REVERSIBLE
MODELS BUILT 2001-PRESENT

Item	Qty	Part Number	Description
1	1	00071746-A 00071746-B	Longmember, Front, MS Longmember, Front, SST
2	3	00071753-A 00071753-B	Brace, Longmember, MS Brace, Longmember, SST
3	1	00073134-A 00073134-B	Floor Weldment, MS Floor Weldment, SST
4	2	00067128-A 00067128-B	Belt Cover, MS Belt Cover, SST
5	1	05036442	Belting, 13 $\frac{3}{8}$ " W x 155" L, Endless
6	2	00086030	Roller Weldment, Drive
7	3	00067170	Bearing Adjuster Assembly (See page 22)
8	1	05030029	Bearing, 1.25" 4-Bolt Flange
9	1	00067137-A 00067137-B	Motor Mount, MS Motor Mount, SST
10	1	05033054	Sprocket, 40-16 x 1" Bore Chain
11	1	05033055	Sprocket, 40-16 x 1 $\frac{1}{4}$, Bore
12	1	05033056	Chain, #40 Double, Chain Coupler
13	1	05033057	Cover for 40-16 Chain Coupler
14	1	05006549	Motor, Hydraulic, White, 10 CID, 1 Shaft (See page 38-39)
15	1	05051369	Key, $\frac{1}{4}$ " x $\frac{1}{4}$ " x 1", Bearing
16	4	05010591 05016113	Bolt, $\frac{1}{4}$ -20 x $\frac{3}{4}$, G5, Carriage, Zinc Bolt, $\frac{1}{4}$ -20 x $\frac{3}{4}$, Carriage, SST
17	22	05013986 05016003	Bolt, $\frac{3}{8}$ -16 x 1, G5, Carriage, Zinc Bolt, $\frac{3}{8}$ -16 x 1, Carriage, SST
18	4	05014042 05016803	Bolt, $\frac{1}{2}$ -13 x 1 $\frac{1}{2}$, G5, Carriage, Zinc Bolt, $\frac{1}{2}$ -13 x 1 $\frac{1}{2}$, Carriage, SST
19	16	05020899 05020906	Nut, $\frac{1}{4}$ -20, GC, Top Lock, C&W Nut, $\frac{1}{4}$ -20, Nylon Lock SST
20	32	05020898 05020891	Nut, $\frac{3}{8}$ -16, GC, Top Lock, C&W Nut, $\frac{3}{8}$ -16, Nylon Lock, SST
21	16	05021305 05021403	Washer, $\frac{1}{4}$, Flat, Zinc Washer, $\frac{1}{4}$, Flat, SST
22	32	05021307 05021390	Washer, $\frac{3}{8}$, Flat, Zinc Washer, $\frac{3}{8}$, Flat, SST
23	4	05010642 05016050	Bolt, $\frac{3}{8}$ -16 x $\frac{7}{8}$, G8, HHCS, Zinc Bolt, $\frac{3}{8}$ -16 x $\frac{7}{8}$, HHCS, SST
24	4	05021365 05021392	Washer, $\frac{3}{8}$, Lock, Zinc Washer, $\frac{3}{8}$, Lock, SST
25	4	05020847 05020908	Nut, $\frac{1}{2}$ -13, GC, Top Lock, C&W Nut, $\frac{1}{2}$ -13, Nylon Lock, SST
26	1	00080807-A 00080807-B	Longmember, Rear, MS Longmember, Rear, SST
27	2	00084950	Wiper Belt Cover
28	12	05010593 05016040	Bolt, $\frac{1}{4}$ -20 x 1, G8, HHCS, Zinc Bolt, $\frac{1}{4}$ -20 x 1, HHCS, SST



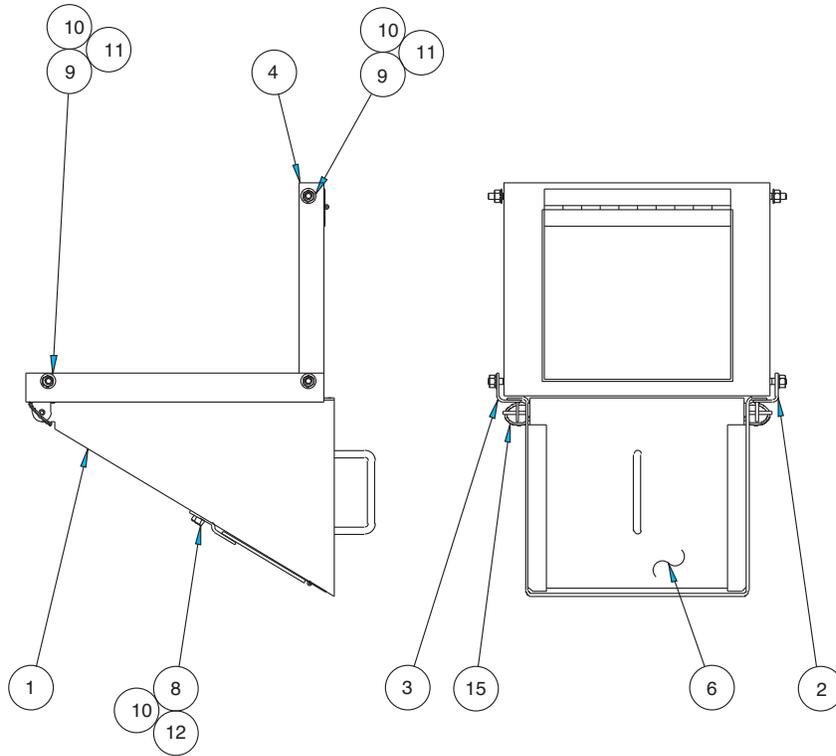
00016661 CROSS CONVEYOR, REAR, MESH, REVERSIBLE
MODELS BUILT 2001-PRESENT

Item	Qty	Part Number	Description
1	1	00071746-A 00071746-B	Longmember, Front, MS Longmember, Front, SST
2	3	00071753-A 00071753-B	Brace, Longmember, MS Brace, Longmember, SST
3	1	00073134-A 00073134-B	Floor Weldment, MS Floor Weldment, SST
4	1	00077315	Floor, $\frac{3}{8}$ Poly
5	2	00077316-A	Chain Cover
6	1	05036396	Wire, Cloth, 12" W x 155" L
7	6	05033059	Sprocket, 18T, Class E
8	2	05039010	Shaft, 1 $\frac{1}{4}$ x $\frac{1}{4}$, Keyway
9	6	05051817	Key, $\frac{1}{4}$ x $\frac{1}{4}$ x 2, MS
10	3	00067170	Bearing Adjuster Assembly (See page 22)
11	1	05030029	Bearing, 1 $\frac{1}{4}$ " 4-Bolt Flange
12	1	00067137-A	Motor Mount, MS
13	1	05033054	Sprocket, 40-16 x 1" Bore, Chain
14	1	05033055	Sprocket, 40-16 x 1 $\frac{1}{4}$ Bore
15	1	05033056	Chain, #40 Double
16	1	05033057	Cover for 40-16
17	1	05006549	Motor, Hydraulic, White, 10CID, 1 Shaft (See page 38-39)
18	1	05051369	Key, $\frac{1}{4}$ " x $\frac{1}{4}$ " x 1" Bearing
19	12	05010591 05016113	Bolt, $\frac{1}{4}$ -20 x $\frac{3}{4}$, G5, Carriage, Zinc Bolt, $\frac{1}{4}$ -20 x $\frac{3}{4}$, Carriage, SST
20	22	05013986 05016003	Bolt, $\frac{3}{8}$ -16 x 1, G5, Carriage, Zinc Bolt, $\frac{3}{8}$ -16 x 1, Carriage, SST
21	4	05014042 05016803	Bolt, $\frac{1}{2}$ -13 x 1 $\frac{1}{2}$, G5, Carriage, Zinc Bolt, $\frac{1}{2}$ -13 x 1 $\frac{1}{2}$, Carriage, SST
22	16	05020899 05020906	Nut, $\frac{1}{4}$ -20, GC, Top Lock, C&W Nut, $\frac{1}{4}$ -20, Nylon Lock SST
23	32	05020898 05020891	Nut, $\frac{3}{8}$ -16, GC, Top Lock, C&W Nut, $\frac{3}{8}$ -16, Nylon Lock, SST
24	16	05021305 05021403	Washer, $\frac{1}{4}$, Flat, Zinc Washer, $\frac{1}{4}$, Flat, SST
25	32	05021307 05021390	Washer, $\frac{3}{8}$, Flat, Zinc Washer, $\frac{3}{8}$, Flat, SST
26	4	05010642 05016050	Bolt, $\frac{3}{8}$ -16 x $\frac{7}{8}$, G8, HHCS, Zinc Bolt, $\frac{3}{8}$ -16 x $\frac{7}{8}$, HHCS, SST
27	4	05021365 05021392	Washer, $\frac{3}{8}$, Lock, Zinc Washer, $\frac{3}{8}$, Lock, SST
28	4	05020847 05020908	Nut, $\frac{1}{2}$ -13, GC, Top Lock, C&W Nut, $\frac{1}{2}$ -13, Nylon Lock, SST
29	4	05010593 05016040	Bolt, $\frac{1}{4}$ -20 x 1, G8, HHCS, Zinc Bolt, $\frac{1}{4}$ -20 x 1, HHCS, SST
30	1	00080807-A 00080807-B	Longmember, Rear, MS Longmember, Rear, SST



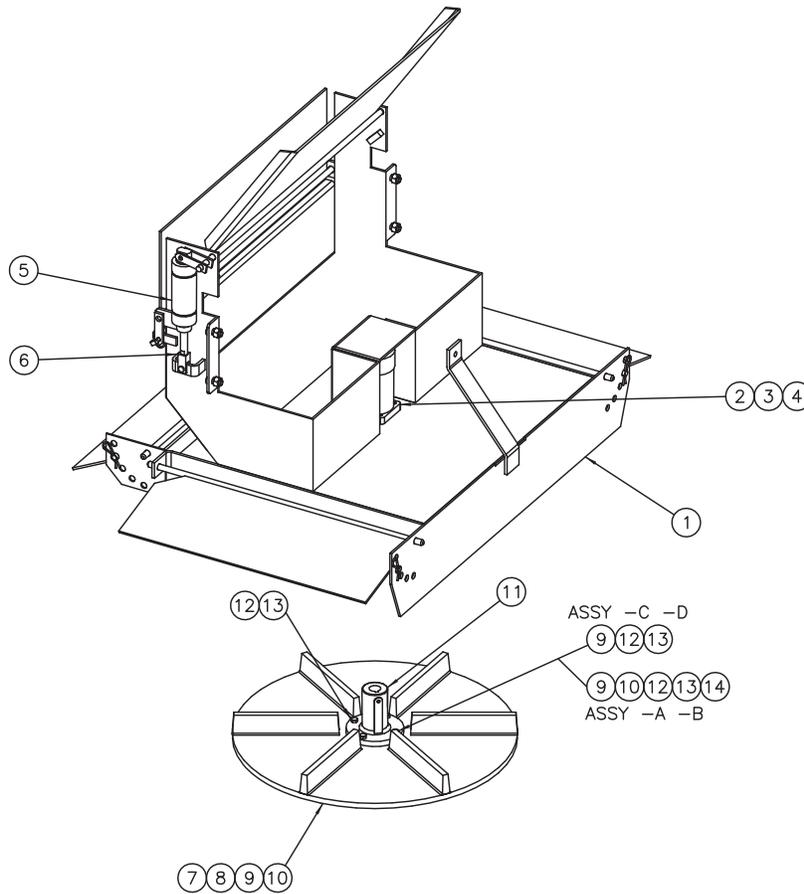
00067170 BEARING ADJUSTMENT ASSEMBLY, RDS

Item	Qty	Part Number	Description
1	4	05013986	Bolt, 3/8"-16 x 1", G5, CRG, ZC
2	4	05020898	Nut, 3/8"-16, Toplock, C&W, GC
3	4	05021307	Washer, 3/8", Flat, MC, YZ
4	1	00067115	Bearing Adjustment Weldment, RDS
5	1	05030061	Bearing, 1 1/4", Take-Up w/Set
6	1	00067168	Adjustment Assembly, RDS



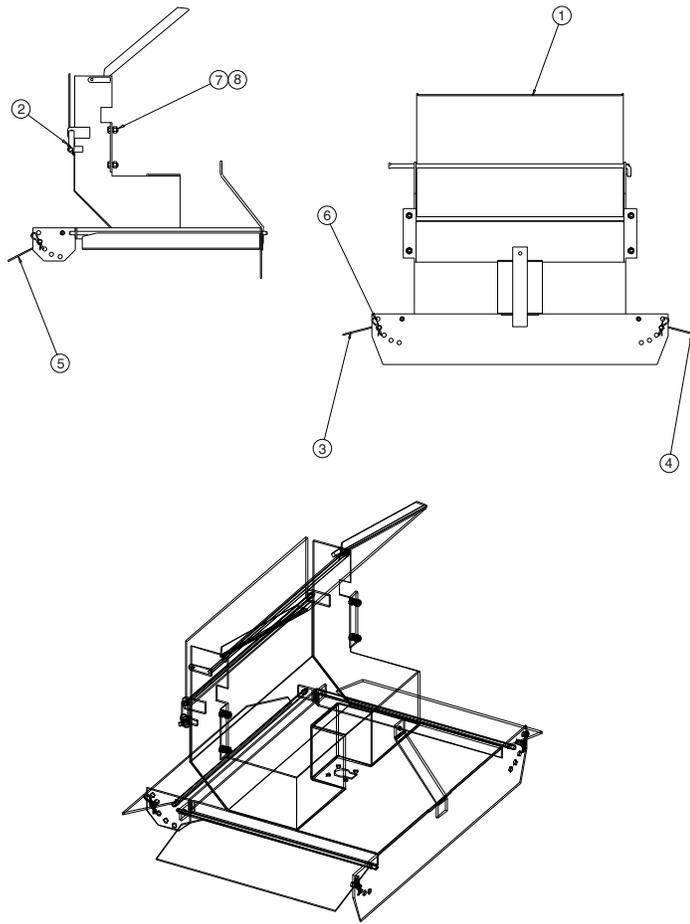
00016659 CHUTE KIT, MS9612

Item	Qty	Part Number	Description
1	2	00074949-A 00074949-B	Chute Weldment, Drop, MS Chute Weldment, Drop, SST
2	2	00074988-A 00074988-B	Mounting Angle Weldment, RH, MS Mounting Angle Weldment, RH, SST
3	2	00074989-A 00074989-B	Mounting Angle Weldment, LH, MS Mounting Angle Weldment, LH, SST
4	2	00074982-A 00074982-B	Door Weldment, MS Door Weldment, SST
6	2	00074955-A 00074955-B	Door Weldment, Drop Chute, MS Door Weldment, Drop Chute, SST
8	2	00074991-A 00074991-B	Bracket, Latch, Trap Door, MS Bracket, Latch, Trap Door, SST
9	12	05013986 05016003	Bolt, $\frac{3}{8}$ -16 x 1, G5, Carriage, Zinc Bolt, $\frac{3}{8}$ -16 x 1, G5, Carriage, SST
10	14	05020898 05020891	Nut, $\frac{3}{8}$ -16, GC, Top Lock, C&W Nut, $\frac{3}{8}$ -16, Nylon Lock, SST
11	12	05021307 05021390	Washer, $\frac{3}{8}$, Flat, Zinc Washer, $\frac{3}{8}$, Flat, SST
12	2	05010642 05016050	Bolt, $\frac{3}{8}$ -16 x $\frac{7}{8}$, G8, HHCs, Zinc Bolt, $\frac{3}{8}$ -16 x $\frac{7}{8}$, HHCS, SST
15	4	05022106	Pin, .188 Lynch



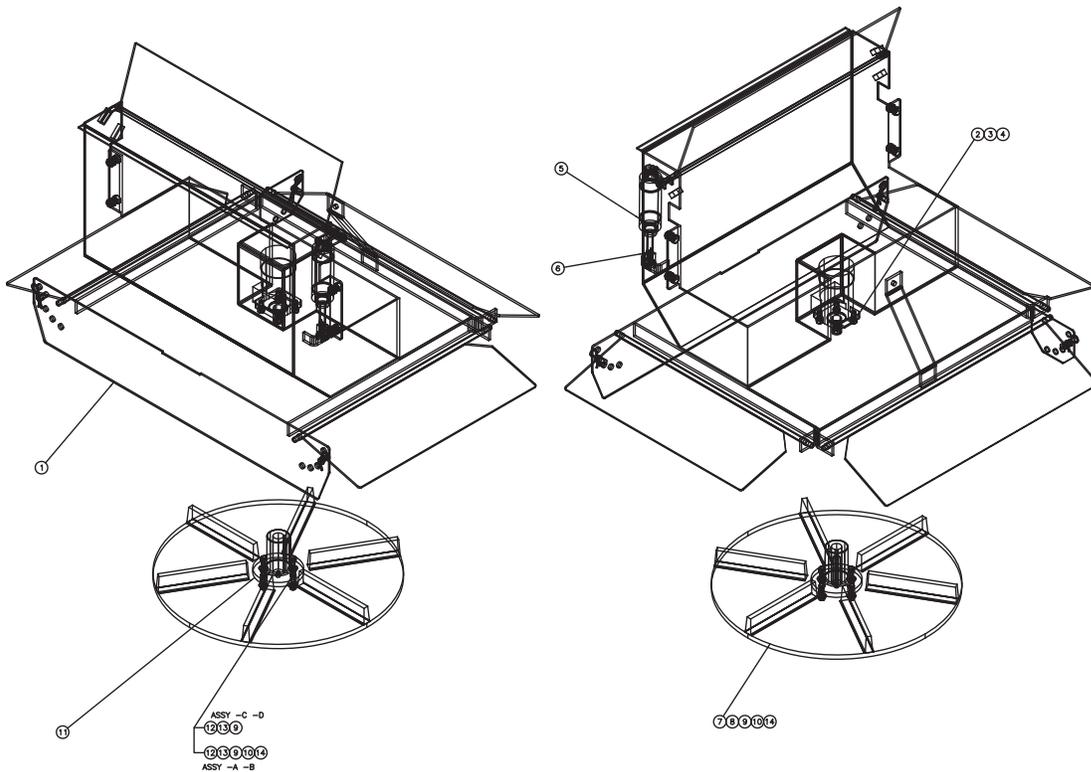
00016660 SPINNER ASSEMBLY, DUZ-MOR

Item	Qty	Part Number	Description
1	1	00074980-A 00074980-B	Chute Assembly, MS (See page 25) Chute Assembly, SST
2	1	05006673	Motor, Hydraulic White, 3.2 CID, 1" Shaft (See page 40-41)
3	4	05010642 05016050	Bolt, $\frac{3}{8}$ -16 x $\frac{7}{8}$, G8, HHCS, Zinc Bolt, $\frac{3}{8}$ -16 x $\frac{7}{8}$, HHCS, SST
4	4	05021365 05021392	Washer, $\frac{3}{8}$, Lock, Zinc Washer, $\frac{3}{8}$, Lock, SST
5	1	05002764	Cylinder, Air, 2 x 2, DA, Stainless
6	1	05002765	Clevis, Rod, Air Cylinder, 2" Bore
7	1	00099406-A 00099406-B 05050998	Disc Assembly, Spinner, 24, CW, MS (See page 35) Disc Assembly, Spinner, 24, CW, SST Disc Spinner, 25 Straight, Poly
8	1	05010630	Bolt, $\frac{5}{16}$ -18 x 4, G8, HHCS, Zinc
9	5	05021364 05021407	Washer, $\frac{5}{16}$, Lock, Zinc Washer, $\frac{5}{16}$, Lock, SST
10	5	05021306 05021404	Washer, $\frac{5}{16}$, Flat, Zinc Washer, $\frac{5}{16}$, Flat, SST
12	1	05050054	Hub, Spinner Assembly, Ext Shaft w/ Set Screw
13	4	05010620 05016162	Bolt, $\frac{5}{16}$ -18 x $1\frac{1}{2}$, G8, HHCS, Zinc Bolt, $\frac{5}{16}$ -18 x $1\frac{1}{2}$, HHCS, SST
14	4	05020265 05020855	Nut, $\frac{5}{16}$ -18, G8, Hex, Zinc Nut, $\frac{5}{16}$ -18, G8, Hex, SST



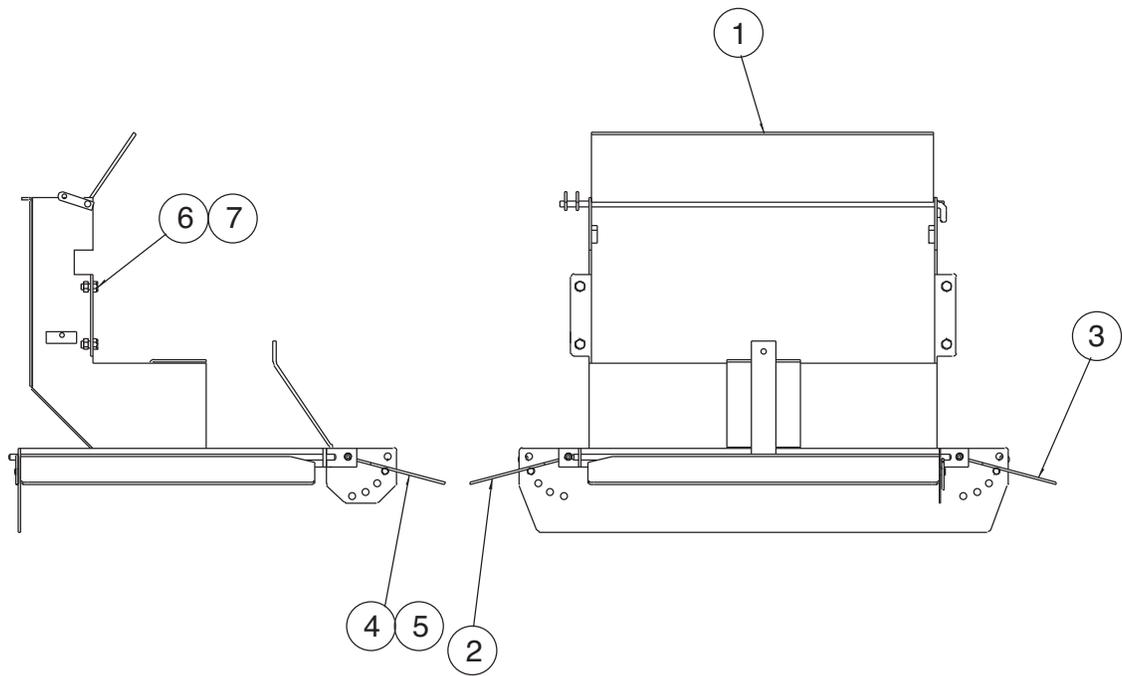
00074980 CHUTE ASSEMBLY

Item	Qty	Part Number	Description
1	1	00074961-A 00074961-B	Chute Weldment, MS Chute Weldment, SST
2	1	05022106	Pin, .188 Lynch
3	1	00024961-A 00024961-B	Deflector Weldment, Side, DM, RH, MS Deflector Weldment, Side, DM, RH, SST
4	1	00024962-A 00024962-B	Deflector Weldment, Side, DM, LH, MS Deflector Weldment, Side, DM, LH, SST
5	1	00024954-A 00024954-B	Deflector Weldment, Rear, DM, MS Deflector Weldment, Rear, DM, SST
6	3	05022035	Pin, #11, Hair, Zinc
7	4	05010689 05016047	Bolt, 1/2-13 x 1, G8, HHCS, Zinc Bolt, 1/2-13 x 1, HHCS, SST
8	4	05020847 05020908	Nut, 1/2-13, GC, Top Lock, C&W Nut, 1/2-13, Nylon Lock, SST



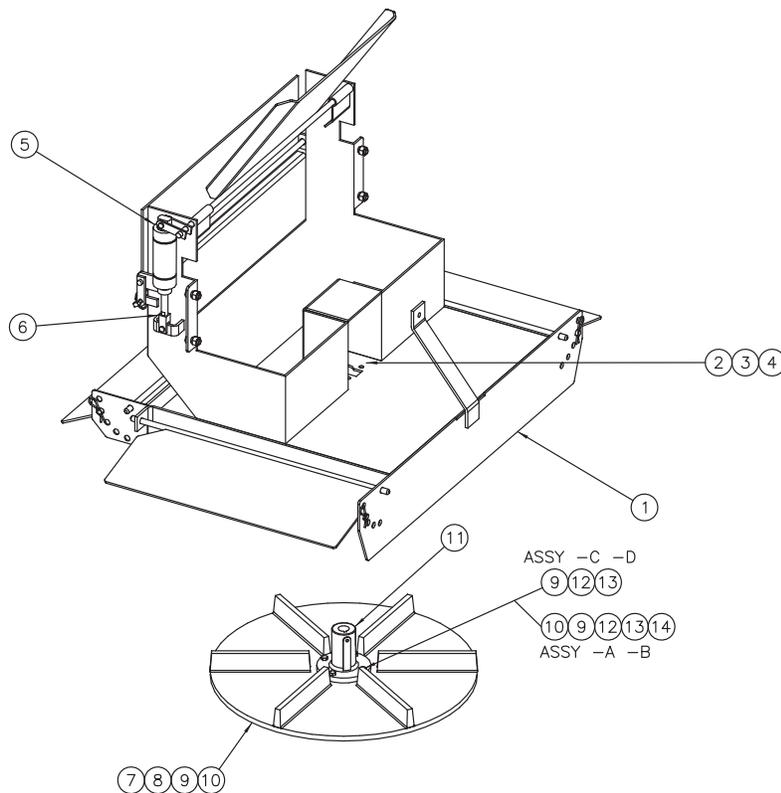
00082612 SPINNER ASSEMBLY, CC, RDS, MS9612

Item	Qty.	Part Number	Description
1	1	00082611-A	CHUTE ASSY,CC,RDS,SPINNER,MS <i>See Page 27</i>
1	1	00082611-B	CHUTE ASSY,CC,RDS,SPINNER,304
1	1	00082611-C	CHUTE ASSY,CC,RDS,SPINNER,AUSST
2	1	05006673	MOTOR,HYD,WHITE,3.2CI,4BOLT,1" SHAFT <i>See Page 40-41</i>
3	4	05010642	BOLT .375-16 x .875 G8 HHCS ZC
3	4	05016050	BOLT .375-16 x .875 HHCS SS
4	4	05021365	WASHER .375 LOCK ZC
4	4	05021392	WASHER .375 LOCK SS
5	1	05002764	CYLINDER,AIR,2x2,DA,SS
6	1	05002765	CLEVIS,ROD,AIR CYLINDER 2"BORE
7	1	00077547-A	SPINNER DISC ASSY,24,CCW,MS <i>See Page 36</i>
7	1	00077547-B	SPINNER DISC ASSY,24,CCW,304
7	1	00077547-D	SPINNER DISC ASSY,24,CCW,AUSST
7	1	05050998	DISC,SPINNER,24" STRAIT,POLY
8	1	05010630	BOLT .313-18 x 4.00 G8 HHCS ZC
8	1	05016150	BOLT .313-18 x 4.00 HHCS SS
9	5	05021364	WASHER .313 LOCK ZC
9	5	05021407	WASHER .313 LOCK SS
10	5	05021306	WASHER .313 FLAT ZC
10	5	05021404	WASHER .313 FLAT SS
11	1	05050054	HUB,SPINNER ASSY,EXT SFT
12	4	05010620	BOLT .313-18 x 1.50 G8 HHCS ZC
12	4	05016162	BOLT .375-16 x 1.50 HHCS SS
13	4	05020265	NUT .313-18 G8 HEX ZC
13	4	05020855	NUT .313-18 HEX SS
14	1	00145518	BACKING PL,DISC,SPNR,MS,10GA



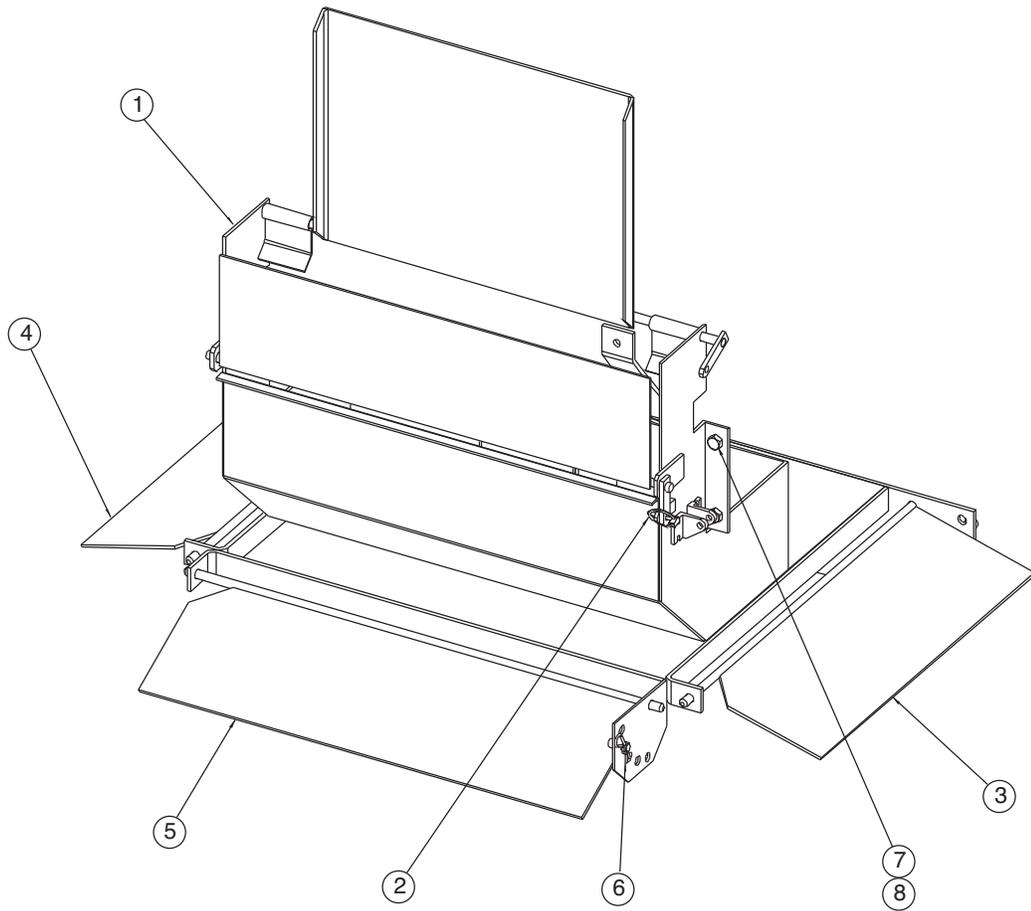
00082611 CHUTE ASSEMBLY

Item	Qty	Part Number	Description
1	1	00082608-A 00082608-B	Chute Weldment, MS Chute Weldment, SST
2	1	00024961-A 00024961-B	Deflector Weldment, Side, RH, MS Deflector Weldment, Side, RH, SST
3	1	00024962-A 00024962-B	Deflector Weldment, Side, LH, MS Deflector Weldment, Side, LH, SST
4	1	00024954-A 00024954-B	Deflector Weldment, Rear, MS Deflector Weldment, Rear, SST
5	3	05022035	Pin, #11, Hair, Zinc
6	4	05010689 05016047	Bolt, 1/2-13 x 1, G8, HHCS, Zinc Bolt, 1/2-13 x 1, HHCS, SST
7	4	05020847 05020908	Nut, 1/2-13, GC, Top Lock, C&W Nut, 1/2-13, Nylon Lock, SST



00087712 SPINNER ASSEMBLY

Item	Qty	Part Number	Description
1	1	00087711-A 00087711-B	Chute Assembly, MS (See page 29) Chute Assembly, SST
2	1	05006673	Motor, Hydraulic White, 3.2 CID, 1" Shaft (See page 40-41)
3	4	05010642 05016050	Bolt, $\frac{3}{8}$ -16 x $\frac{7}{8}$, G8, HHCS, Zinc Bolt, $\frac{3}{8}$ -16 x $\frac{7}{8}$, HHCS, SST
4	4	05021365 05021392	Washer, $\frac{3}{8}$, Lock, Zinc Washer, $\frac{3}{8}$, Lock, SST
5	1	05002764	Cylinder, Air, 2 x 2, DA, Stainless
6	1	05002765	Clevis, Rod, Air Cylinder, 2" Bore
7	1	05050998 00099406-A 00099406-B	Spinner Disc, 24" Straight, Poly (See page 37) Disc Assembly, Spinner, 24, CW, MS (See page 35) Disc Assembly, Spinner, 24, CW, SST
8	1	05010630	Bolt, $\frac{5}{16}$ -18 x 4, G8, HHCS, Zinc
9	5	05021364 05021407	Washer, $\frac{5}{16}$, Lock, Zinc Washer, $\frac{5}{16}$, Lock, SST
10	5	05021306 05021404	Washer, $\frac{5}{16}$, Flat, Zinc Washer, $\frac{5}{16}$, Flat, SST
11	1	05050054	Hub, Spinner Assembly, Ext Shaft w/ Set Screw
12	4	05010620 05016162	Bolt, $\frac{5}{16}$ -18 x $1\frac{1}{2}$, G8, HHCS, Zinc Bolt, $\frac{5}{16}$ -18 x $1\frac{1}{2}$, HHCS, SST
13	4	05020265 05020855	Nut, $\frac{5}{16}$ -18, G8, Hex, Zinc Nut, $\frac{5}{16}$ -18, G8, Hex, SST
14	1	00145518	Backing Plate, Disc, Spinner, MS



00087711 CHUTE ASSEMBLY

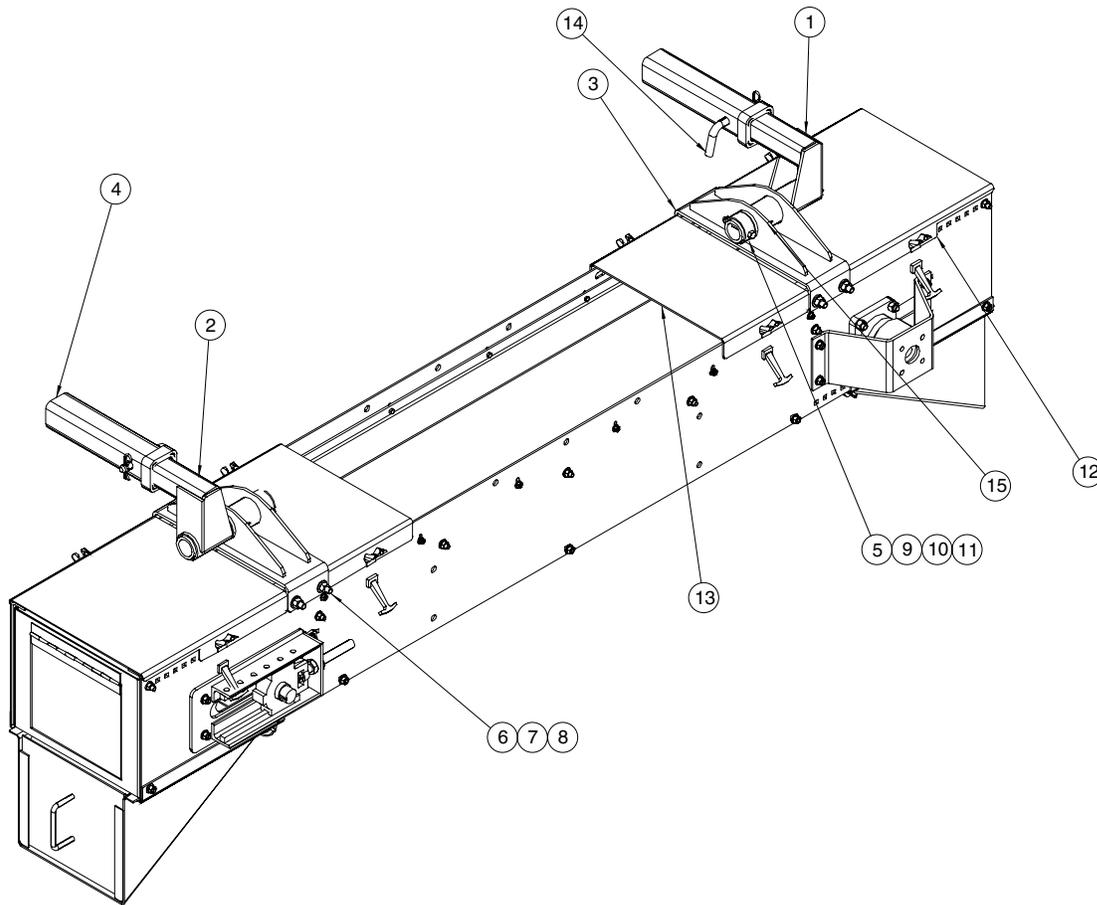
Item	Qty	Part Number	Description
1	1	00087708-A 00087708-B	Chute Weldment, MS Chute Weldment, SST
2	1	05022106	Pin, .188 Lynch
3	1	00024961-A 00024961-B	Deflector Weldment, Side, RH, MS Deflector Weldment, Side, RH, SST
4	1	00024962-A 00024962-B	Deflector Weldment, Side, LH, MS Deflector Weldment, Side, LH, SST
5	1	00024954-A 00024954-B	Deflector Weldment, Side, Rear, MS Deflector Weldment, Side, Rear, SST
6	3	05022035	Pin, #11, Hair, Zinc
7	4	05010689 05016047	Bolt, ½-13 x 1, G8, HHCs, Zinc Bolt, ½-13 x 1, HHCS, SST
8	4	05020847 05020908	Nut, ½-13, GC, Top Lock, C&W Nut, ½-13, Nylon Lock, SST

00074994 MOUNTING KIT

Item	Qty	Part Number	Description
1	1	00071747-A 00071747-B	Chute Weldment, MS Chute Weldment, SST
2	2	00035112	Mounting Bracket, Tip-Up Spinner
3	2	00073133-A 00073133-B	Longmember Cap, MS Longmember Cap, SST
4	1	00022880	Latch Rod Assembly
5	2	05022035	Pin, #11, Hair, Zinc
6	1	00053253-A 00053253-B	Rupport, Rubber Flap, MS Rupport, Rubber Flap, SST
7	1	05050056	Wiper, $\frac{5}{16}$ x 5 x 17
8	2	00074995-A 00074995-B	Cover Weldment, MS Cover Weldment, SST
9	12	05021307 05021390	Washer, $\frac{3}{8}$, Flat, Zinc Washer, $\frac{3}{8}$, Flat, SST
10	15	05020898 05020891	Nut, $\frac{3}{8}$ -16, GC, Top Lock, C&W Nut, $\frac{3}{8}$ -16, Nylon Lock, SST
11	8	05013986 05016003	Bolt, $\frac{3}{8}$ -16 x 1, G5, Carriage, Zinc Bolt, $\frac{3}{8}$ -16 x 1, G5, Carriage, SST
12	6	05010689 05016047	Bolt, $\frac{1}{2}$ -13 x 1, G8, HHCS, Zinc Bolt, $\frac{1}{2}$ -13 x 1, G8, HHCS, SST
13	6	05020847 05020908	Nut, $\frac{1}{2}$ -13, GC, Top Lock, C&W Nut, $\frac{1}{2}$ -13, Nylon Lock, SST
14	7	05010644 05016049	Bolt, $\frac{3}{8}$ -16 x 1 $\frac{1}{4}$, G8, HHCS, Zinc Bolt, $\frac{3}{8}$ -16 x 1 $\frac{1}{4}$, HHCS, SST

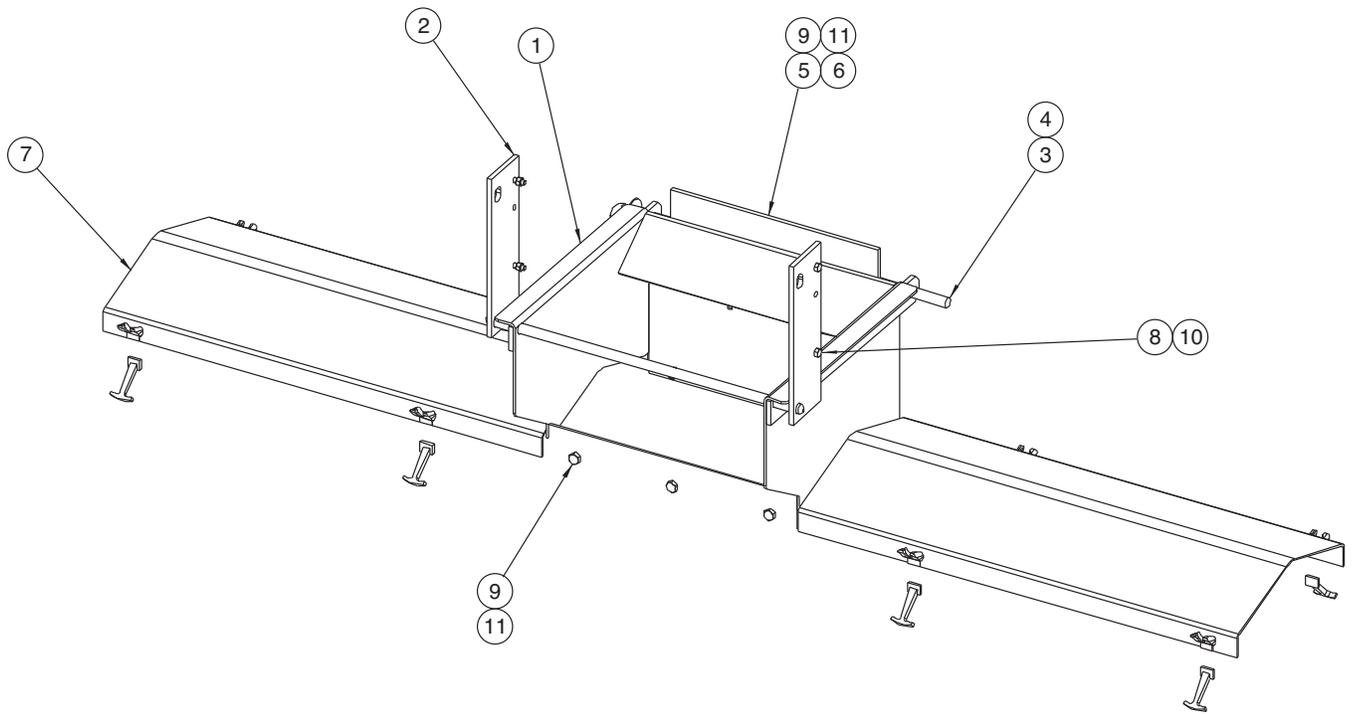
00074992 MOUNTING KIT

Item	Qty	Part Number	Description
1	2	00074978-A 00074978-B	Hanger Plate Weldment, MS Hanger Plate Weldment, SST
2	2	00074976-A 00074976-B	Cover Weldment, MS Cover Weldment, SST
4	1	00074993-A 00074993-B	Mounting Plate, Wiper, MS Mounting Plate, Wiper, SST
5	1	00024610	Wiper, Rear, Apron Assembly
6	1	00025196-A 00025196-B	Support, Rubber Flap, MS Support, Rubber Flap, SST
7	13	05010690 05016045	Bolt, ½-13 x 1¼, G8, HHCS, Zinc Bolt, ½-13 x 1¼, HHCS, SST
8	8	05013986 05016003	Bolt, ⅜-16 x 1, G5, Carriage, Zinc Bolt, ⅜-16 x 1, G5, Carriage, SST
9	4	05010644 05016049	Bolt, ⅜-16 x 1¼, G8, HHCS, Zinc Bolt, ⅜-16 x 1¼, HHCS, SST
10	13	05020847 05020908	Nut, ½-13, GC, Top Lock, C&W Nut, ½-13, Nylon Lock, SST
11	12	05020898 05020891	Nut, ⅜-16, GC, Top Lock, C&W Nut, ⅜-16, Nylon Lock, SST
12	8	05021307 05021390	Washer, ⅜, Flat, Zinc Washer, ⅜, Flat, SST



00082634 MOUNTING KIT

Item	Qty	Part Number	Description
1	1	00082632	Hinge Weldment, RH
2	1	00082633	Hinge Weldment, LH
3	1	00082613	Mounting Plate Weldment, RH
4	1	05051632	Tube, Receiver, 12" for 2" Square
5	2	00082631	Collar, CC, RDS
6	8	05010691 05016096	Bolt, 1/2-13 x 1 1/2, G8, HHCS, Zinc Bolt, 1/2-13 x 1 1/2, HHCS, SST
7	8	05020847 05020908	Nut, 1/2-13, GC, Top Lock, C&W Nut, 1/2-13, Nylon Lock, SST
8	8	05021309 05021391	Washer, 1/2, Flat, Zinc Washer, 1/2, Flat, SST
9	2	05010651 05016093	Bolt, 3/8-16 x 3, G8, HHCS, Zinc Bolt, 3/8-16 x 3, HHCS, SST
10	2	05020898 05020891	Nut, 3/8-16, GC, Top Lock, C&W Nut, 3/8-16, Nylon Lock, SST
11	2	05021307 05021390	Washer, 3/8, Flat, Zinc Washer, 3/8, Flat, SST
12	2	00082654-A 00082654-A	Cover Weldment, Outside, MS Cover Weldment, Outside, SST
13	2	00082655-A 00082655-B	Cover Weldment, Inside, MS Cover Weldment, Inside, SST
14	2	05022155	Pin, 5/8 x 6, Bent
15	2	05050288	Grease Zerk, 1/4-28, Straight

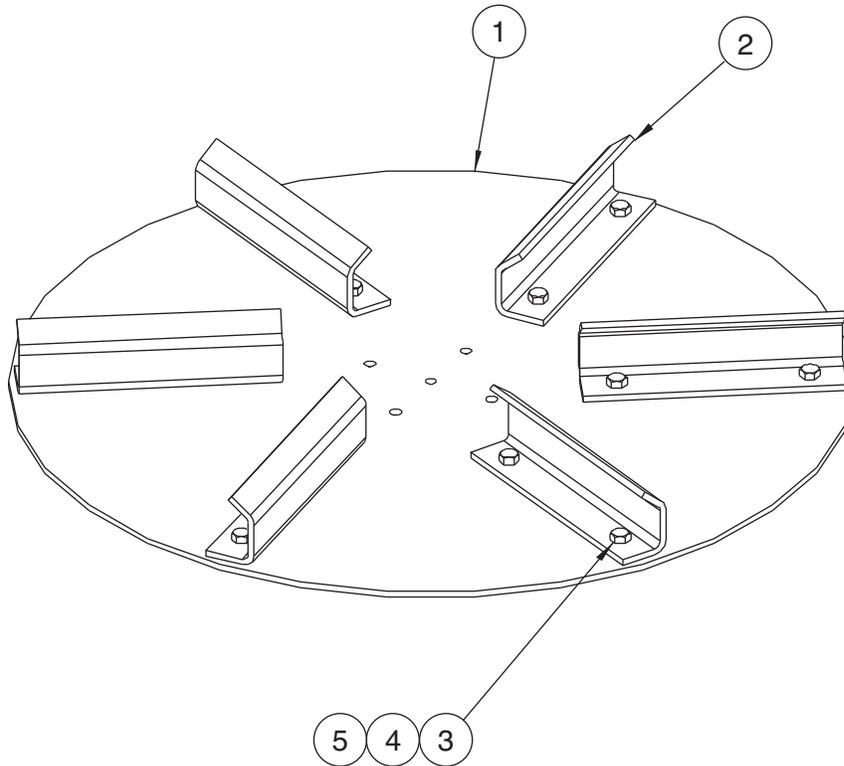


00087700 MOUNTING KIT

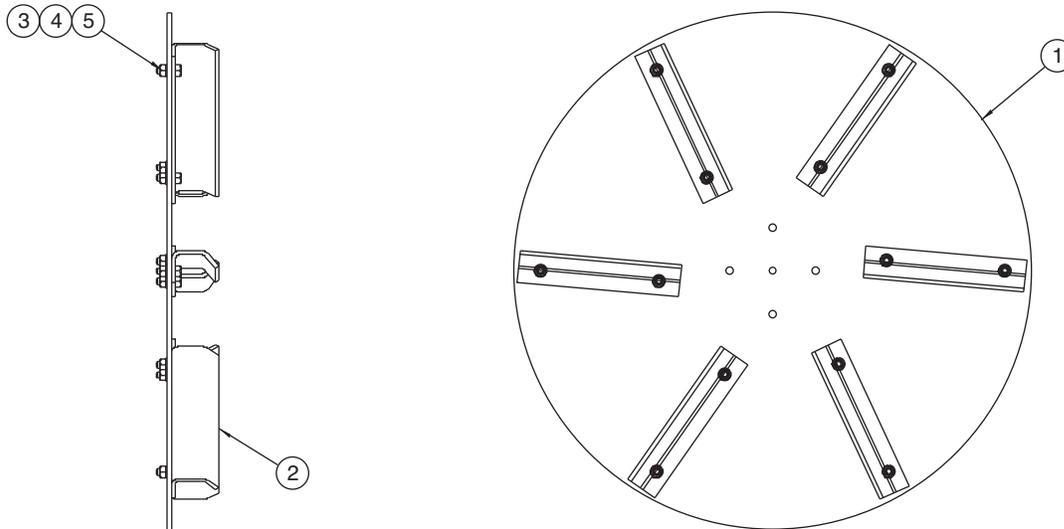
Item	Qty	Part Number	Description
1	1	00087703-A 00087703-B	Chute Weldment, MS Chute Weldment, SST
2	2	00035112	Mounting Bracket, Tip-Up
3	1	00022880	Latch Rod Assembly
4	1	05022035	Pin, #11, Hair, Zinc
5	1	00053253-A 00053253-B	Support, Rubber Flap, MS Support, Rubber Flap, SST
6	1	05050056	Wiper, $\frac{5}{16}$ x 5 x 17
7	2	00074995-A 00074995-B	Cover Weldment, MS Cover Weldment, SST
8	6	05010686	Bolt, $\frac{1}{2}$ -13 x 1, G8, HHCS, Zinc
9	7	05010644	Bolt, $\frac{3}{8}$ -16 x $1\frac{1}{4}$, G8, HHCs, Zinc
10	6	05020847	Nut, $\frac{1}{2}$ -13, GC, Top Lock, C&W
11	7	05020898	Nut, $\frac{3}{8}$ -16, GC, Top Lock, C&W

00089542 SHIELD KIT, ACCU-PLACE

Item	Qty	Part Number	Description
1	2	00089541	Shield, Rubber
2	8	05010593 05016040	Bolt, ¼-20 x 1, G8, HHCS, Zinc Bolt, ¼-20 x 1, HHCS, SST
3	8	05020899 05020906	Nut, ¼-20, GC, Top Lock, C&W Nut, ¼-20, Nylon Lock, 316 SST
4	8	05021305 05021403	Washer, ¼, Flat, Zinc Washer, ¼, Flat, SST

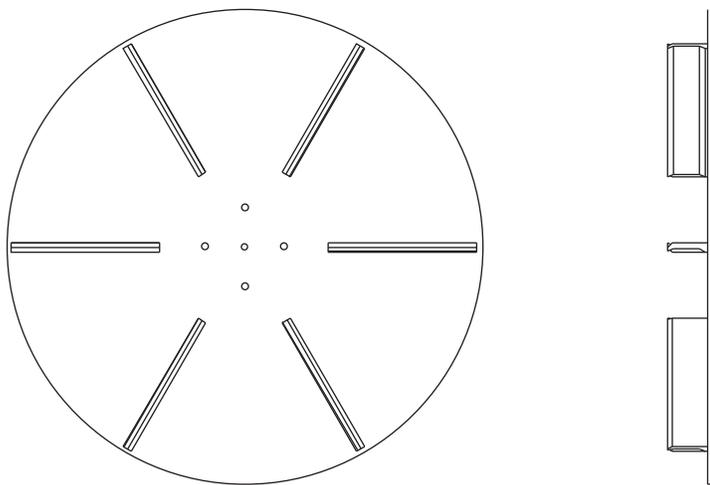


00099406 DISC ASSEMBLY, 24 CW			
Item	Qty	Part Number	Description
1	1	00010642-A 00010642-B 00010642-D	Disc, Spinner, 24, MS Disc, Spinner, 24, SST Disc, Spinner, 24, AR
2	6	00010641-A 00010641-B	Flite, Spinner, MS Flite, Spinner, SST
3	12	05010617 05016137	Bolt, $\frac{5}{16}$ -18 x $\frac{7}{8}$, G8, HHCS, Zinc Bolt, $\frac{5}{16}$ -18 x $\frac{7}{8}$, HHCS, SST
4	12	05020265 05020855	Nut, $\frac{5}{16}$ -18, G8, Hex, Zinc Nut, $\frac{5}{16}$ -18, G8, Hex, SST
5	12	05021364 05021407	Washer, $\frac{5}{16}$, Lock, Zinc Washer, $\frac{5}{16}$, Lock, SST



00077547 DISC ASSEMBLY, 24, CCW			
Item	Qty	Part Number	Description
1	1	00010642-A 00010642-B 00010642-D	Disc, Spinner, 24, MS Disc, Spinner, 24, 304 SST Disc, Spinner, 24, AR
2	6	00010641-A 00010641-B	Flite, Spinner, MS Flite, Spinner, 304 SST
3	12	05010617 05016137	Bolt, $\frac{5}{16}$ -18 x $\frac{7}{8}$, G8, HHCS, Zinc Bolt, $\frac{5}{16}$ -18 x $\frac{7}{8}$, HHCS, SST
4	12	05020265 05020855	Nut, $\frac{5}{16}$ -18, G8, Hex, Zinc Nut, $\frac{5}{16}$ -18, G8, Hex, SST
5	12	05021364 05021407	Washer, $\frac{5}{16}$, Lock, Zinc Washer, $\frac{5}{16}$, Lock, SST

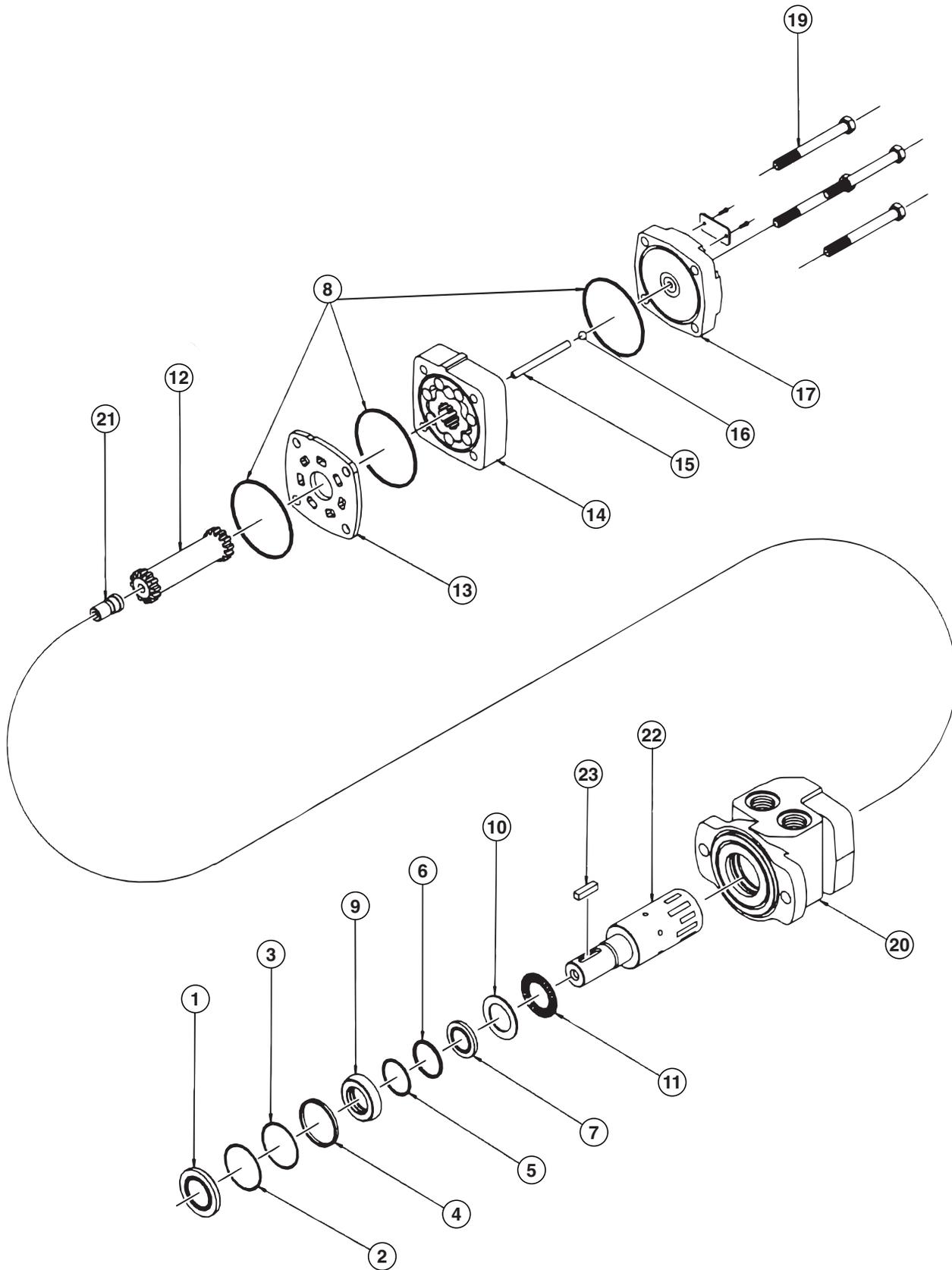
00061655 SPINNER DISC, 24, UHMW, CW, BLACK



MOTOR ASSEMBLY PARTS LIST

Item	Part Number	Description
1	Seal Kit 05006061	Dust Seal
2		Split Wire Ring
3		Metal Backup Shim
4		High Pressure Seal
5		Metal Backup Shim
6		Teflon Backup Shim
7		Shaft Seal
8		Body Seals (3)
9		Seal Carrier
10		Thrust Washer
11	05006357	Thrust Bearing
12	05006366	Drive Link Kit
13	05006359	Wear Plate
14	05006082	Rotor Kit
15	05006081	Drive Link Pin Kit
16	---	Included in item #15 Drive Link Pin Kit
17	05006360	End Cover
18	---	Serial Number Plate
19	05006064	Bolt Set Kit
20	05006564	Housing Kit, 4-Hole, w/ 7/8" O-Ring
21	05006358	Cooling Plug
22	05006370	Shaft Kit, 1" Straight
23	05006371	Key Kit, 1" Straight

05006673 MOTOR, HYD, WHITE, 3.2CI, 4B, 1" EXT SHAFT, .875" ORB/SEAL SAVER



MOTOR ASSEMBLY PARTS LIST

Item	Part Number	Description
1	Seal Kit 05006679	Dust Seal
2		Split Wire Ring
3		Metal Backup Shim
4		High Pressure Seal
5		Metal Backup Shim
6		Teflon Backup Shim
7		Shaft Seal
8		Body Seals (3)
9		Seal Carrier
10		Thrust Washer
11	---	Thrust Bearing
12	---	Drive Link Kit
13	---	Wear Plate
14	---	Rotor Kit
15	---	Drive Link Pin Kit
16	---	Included in item #15 Drive Link Pin Kit
17	---	End Cover
18	---	Serial Number Plate
19	---	Bolt Set Kit
20	05006564	Housing Kit, 4-Hole, w/ 7/8" O-Ring
21	---	Cooling Plug
22	05006410	Shaft Kit 1" Straight Speed Sensor
23	---	Key Kit, 1" Straight

HOW TO ORDER PARTS

To order or inquire about replacement parts, please contact the **distributor** or **store** that the product was purchased through. To speed the information flow, please have the following information ready:

- Model Number
- Serial Number
- Part Number and/or description as per the parts manual
- Quantity needed

For further information about **Monroe Truck Equipment** replacement parts, please call 800-880-0109 and ask for **Snow & Ice Parts Sales**.

RETURN POLICY

Merchandise returned to **Monroe Truck Equipment** must have a Returned Goods Authorization (RGA) form filled out completely and signed by authorized personnel. To get your RGA form, call 800-880-0109. For whole goods, ask for **Snow & Ice Sales**. For replacement parts, ask for **Snow & Ice Parts Sales**. All returned items are subject to a 15% restocking fee and must be sent freight prepaid!

MONROE TRUCK EQUIPMENT, INC. WARRANTY SNOW & ICE CONTROL PRODUCTS

Monroe Truck Equipment, Inc. warrants to the original purchaser, that if any part of the product proves to be defective in workmanship or material within **ONE YEAR** of the original installation, and is returned to us within 30 days of the discovered defect, we will (at our option) repair or replace the defective part. This warranty does not apply to damage resulting from misuse, neglect, accident, improper installation, normal wear items or lack of maintenance. This warranty is exclusive and supersedes all other warranties, whether expressed or implied. **Monroe Truck Equipment, Inc.** neither assumes, nor authorizes anyone to assume for it, any other obligation or liability in connection with this warranty and will not be liable for consequential damages.

All engines, pumps, motors, cylinders and valves are warranted by their manufacturer and not by **Monroe Truck Equipment, Inc.**. The manufacturer's warranty will apply to these parts. Electrical and hydraulic components are not to be disassembled without the express written permission of Monroe Truck Equipment. Use of replacement parts other than original equipment voids this warranty.

All defective parts returned must be accompanied by the model number, serial number, date installed, date of defect, description of defect, and the name of the distributor from whom it was purchased. All warranty claims must have prior written approval from **Monroe Truck Equipment, Inc.**

Please return the warranty registration card that accompanies this manual to confirm receipt of this parts catalog and acknowledge the information contained within. Failure to return the attached card may result in a voided warranty.



1051 West 7th Street
Monroe, WI 53566
608-328-8127 ~ Fax: 608-328-4278

Warranty Policy

Uninstalled Parts and Equipment Provided by Monroe Truck Equipment

Monroe Truck Equipment will provide the following limited warranty for a period of one year to the original purchaser of all uninstalled goods provided by Monroe Truck Equipment:

LIMITED WARRANTY: All goods provided by Monroe Truck Equipment (MTE) will be free from defects in material and workmanship for a period of one year from the date of purchase by the original purchaser. This limited warranty shall be the sole and exclusive remedy for any such product found to be defective. This limited warranty supercedes all previous warranties and is exclusive and in lieu of all other warranties, whether expressed or implied.

This limited warranty applies only to parts or accessories manufactured by MTE and/or provided by same. Except with respect to title, this limited warranty does not pertain to parts or accessories not manufactured and/or provided by MTE, regardless of whether such parts or accessories were selected and/or recommended by MTE. MTE will, as a service to the buyer, pass on any warranties received from the original manufacturer of MTE provided parts and/or accessories.

MTE will not under any circumstances be liable for any incidental or consequential damages whether in tort, contract, or otherwise, for any bodily injury, death, property damage, loss of use, or loss of income resulting from or in any way arising out of any goods provided by MTE, or their sale, use, or manufacture.

Any warranty claim deemed to be arising from the result of misuse, abuse, neglect, accident, improper installation, lack of maintenance, act of war (whether declared or otherwise), or act of God will be denied. Any repair or modification by the buyer or any third party, without the prior written consent of MTE, will void any possible warranty compensation. Any damage deemed to be the result of abnormal operation will not be compensated by this warranty.

Normal or special maintenance items such as fuels, fluids, tires, belts, hoses, filters, air cleaners, light bulbs, and any other items subject to normal wear and tear that are supplied in connection with goods provided by MTE are not allowed under this warranty.

All engines, pumps, cylinders, valves, and motors are warranted by their manufacturer and not by Monroe Truck Equipment. The manufacturer's warranty will apply to these parts. Electrical and hydraulic components are not to be disassembled without the express written consent of MTE. Any disassembly of MTE provided components without prior authorization will void the applicable warranty.

Monroe Truck Equipment shall be the sole and final determining authority as it applies to the administration of this warranty policy. Purchaser acknowledges receipt of Monroe Truck Equipment Warranty Policy and agrees to be bound by same.



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Any and all warranty claims must be forwarded to MTE within 10 days of defect discovery. A copy of the original Monroe Truck Equipment invoice as well as the manufacturer's model number, serial number, and date of installation must accompany all correspondence regarding said claims. MTE will, at their option, choose whether to repair or replace the defective part unless otherwise specified by the original manufacturer of said part.

Procedures for Warranty Claims Notification

For submission of any warranty claim please contact Monroe Truck Equipment – Warranty Department at 800-356-8134

The following documentation will be needed when you call for initial warranty authorization:

1. A copy of the original MTE invoice.
2. Make, Model, and VIN or Serial Number of the equipment involved.
3. Part number and serial number of the part in question.
4. A complete description of the problem.

The following must accompany any claim submitted to Monroe Truck Equipment:

1. Documented photographs of any physical damage.
2. Inspection notes by MTE personnel or MTE authorized 3rd party.
3. Authorization number issued by Monroe Truck Equipment – Warranty Department.

Defective parts must be returned to Monroe Truck Equipment (freight prepaid) within 30 days of issuance of Authorization Number.

Monroe Truck Equipment reserves the right to void any warranty for failure to comply with Monroe Truck Equipment Warranty Policy.

This policy is effective October 11, 2012

